

made to create **BERNINA**

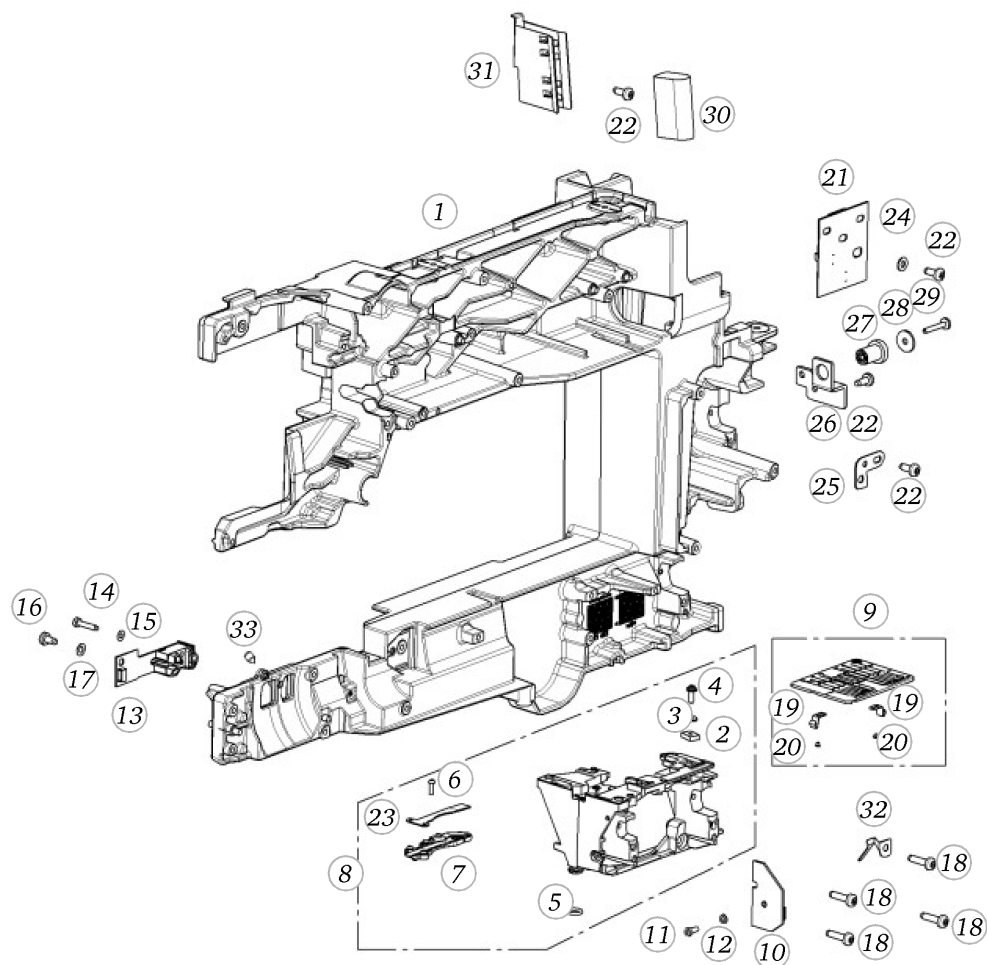


Spare Parts

BERNINA 880 PLUS

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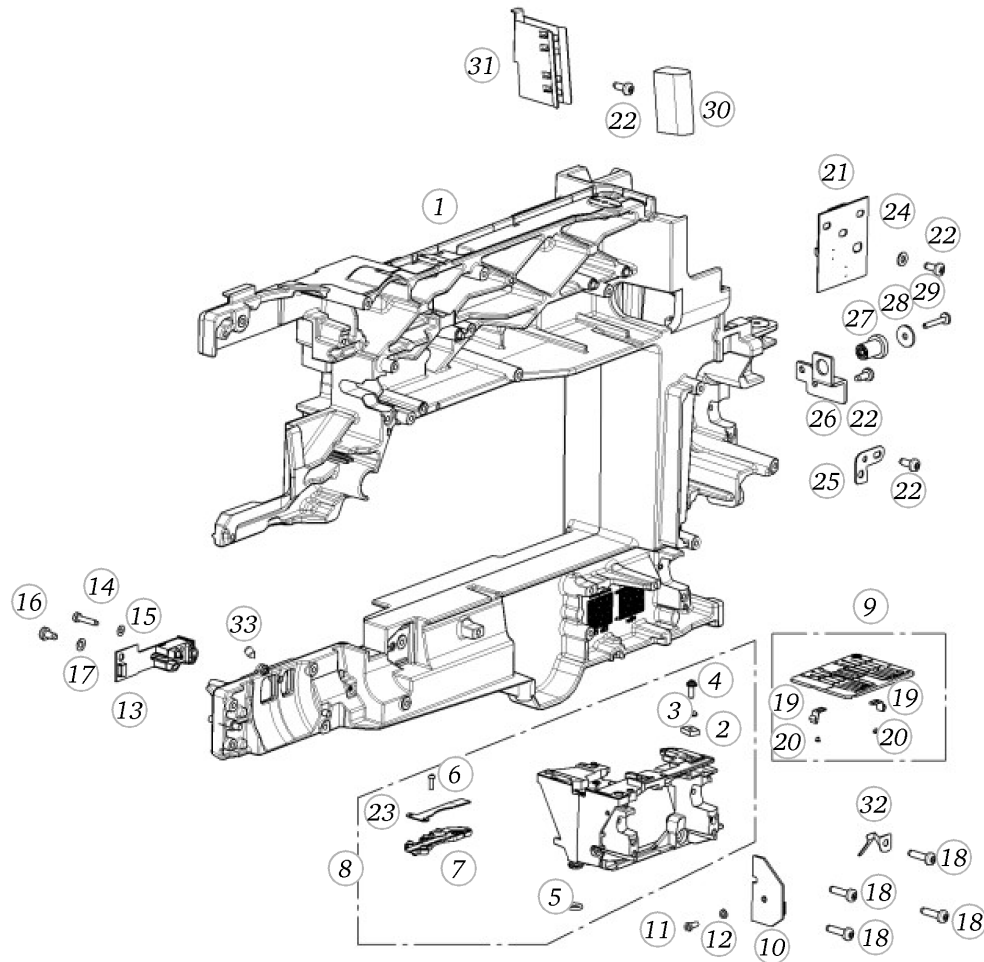
Chassis



Pos	Item number	Description
1	0314637000	CHASSIS CPL
2	0319335000	RECTANGULAR NUT
3	22950613++	Washer d3.1xD8xs1
4	0316545000	CENTERING SCREW
5	0030735004	O-ring Seal D6.75/d1.78 60±5 IRHD NBR 60,5 / P 60 A+P Ref.Nr. OR 106
6	0032465075	Socket Button Head Screws
7	0314187000	AUTO THREAD-CUTTER-CPL
7	0314187100	Auto thread cutter cpl.
8	0314997100	NEEDLE PLATE CARRIER CPL
9	0321007000	STITCHPLATE/STANDARD CPL
10	0312787200	PCBA hook sensor
11	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
12	22951413++	Washer d3.2 x D6 x s0.5
13	0317837000	LOWER THREAD SENSOR CPL
14	0078865037	SCREW TORX TAPTITE M3X16
15	22951923++	Flat Washer d3.2/D 7xs0.5
16	0078865042	Socket Pan Head Thread Forming Screws M4x8 DIN7500 - BN13916 Art-No. 2027585
17	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
18	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
19	0078755200	Clip
19	0078755300	Clip
20	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
24	0316797000	PCBA P-print
21	0316797400	PCPA P-print
22	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
23	0315585100	BLADE
24	22954113++	Flat Washers 4.2/9x1 black
25	0078405000	Federeinhaengewinkel
26	0318305000	FASTENER

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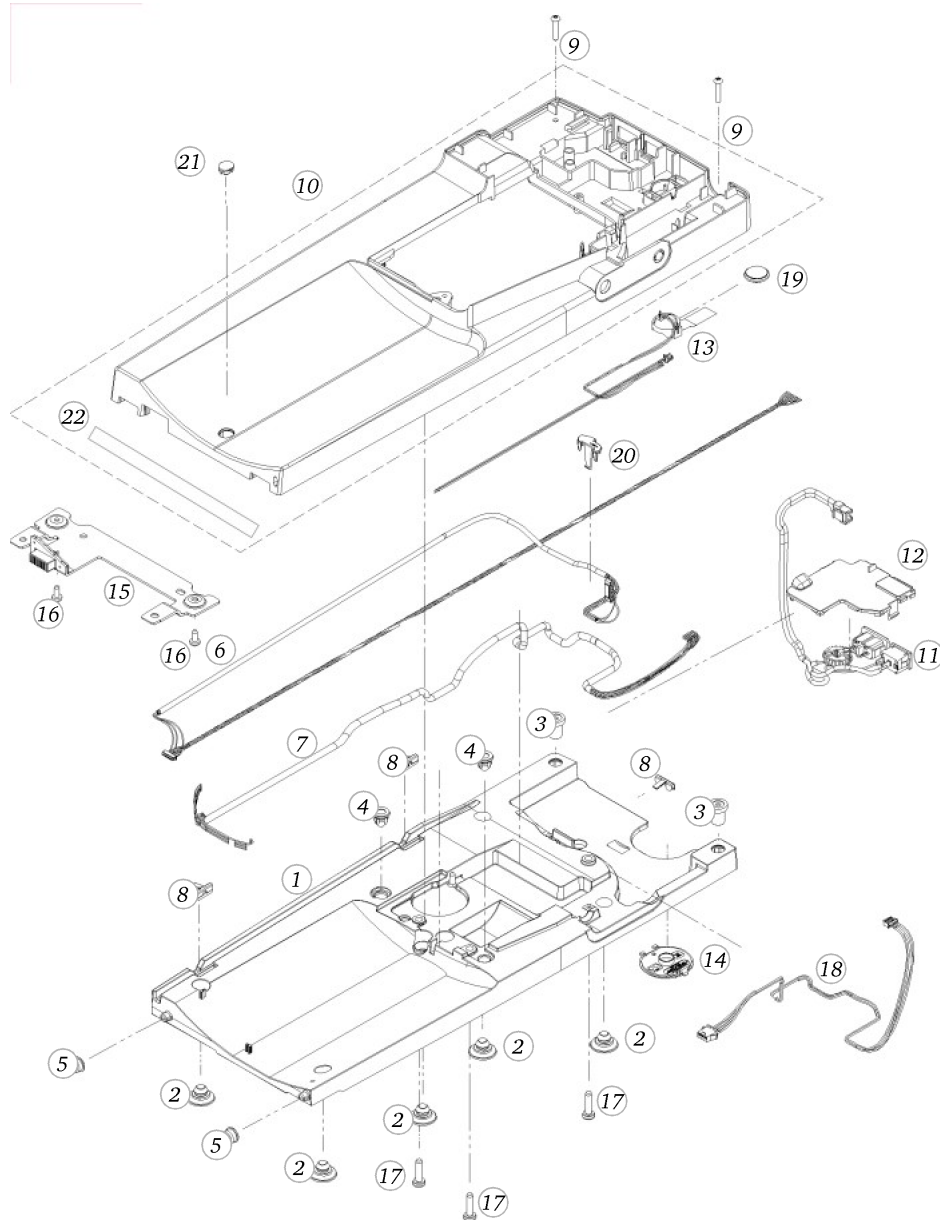
Chassis



Pos	Item number	Description
27	0319625000	Rivkle Elastic
28	22954313++	Washer d4.2xD14xs1.5
29	0032465046	Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644
30	0338255003	EMC - Shielding gasket conductive
31	0347935000	CONTACT LATCH
32	0329205000	THREAD BARRIER
33	0329715000	SET SCREW WITH POINT

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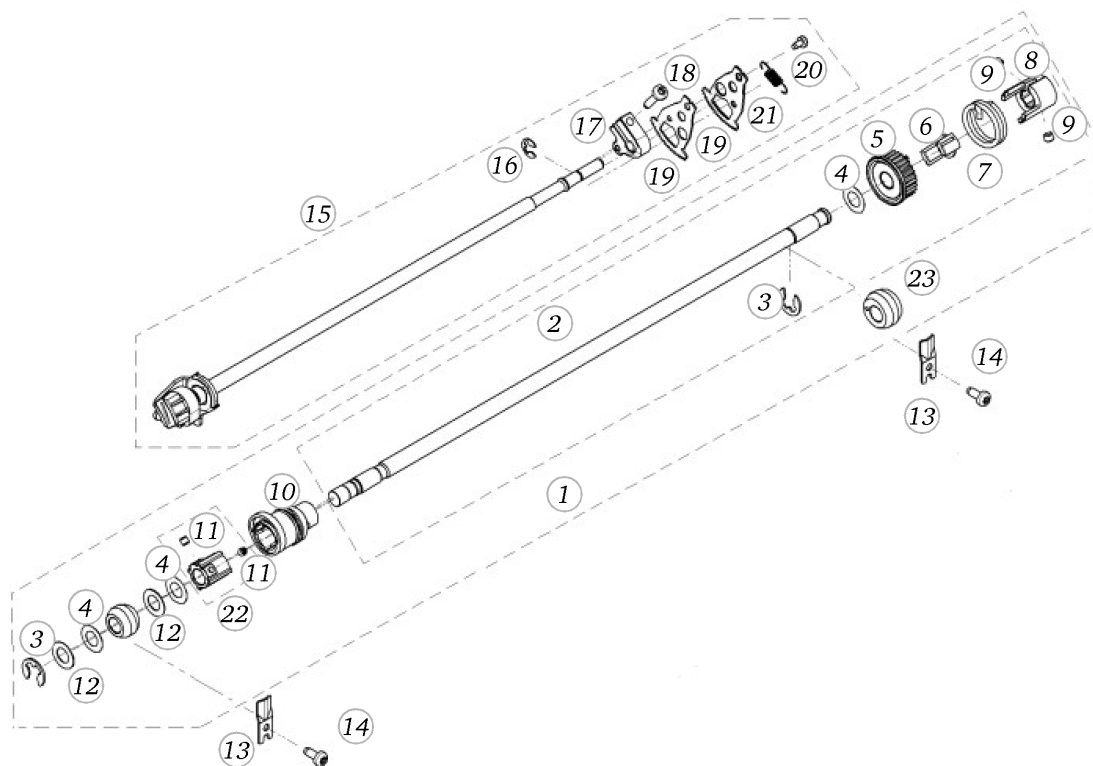
Base plate



Pos	Item number	Description
1	0318945000	BASEPLATE
2	0317485000	Rubber Foot
3	0319625000	Rivkle Elastic
4	0319585000	SNAPLOC COUPLING
5	0319575000	RUBBER SUPPORT
6	0230447202	CABLE CPL 9-POL
7	0230385001	CABLE CPL UFU AND COVER SE
8	0323417000	Clip Cpl
9	0032465046	Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644
10	0361787000	BASEPLATE COVER KIT
11	0313495100	POWER CONNECTION-CPL
12	0313495200	Power connection cpl. 8 Series
13	0319545100	COVER
14	0321575000	BATTERY HOLDER CPL
15	0316205000	COVER
16	0323647000	CENTER SHEET CPL
17	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
18	0078865056	SCREW TORX DUOTAPTITE
19	0230597000	Cable Cpl
20	0316055002	BATTERY
21	0326375000	FIXING CABLE
22	0079165000	COVER
	0360395000	ADHESIVE TAPE DOUBLE SIDE

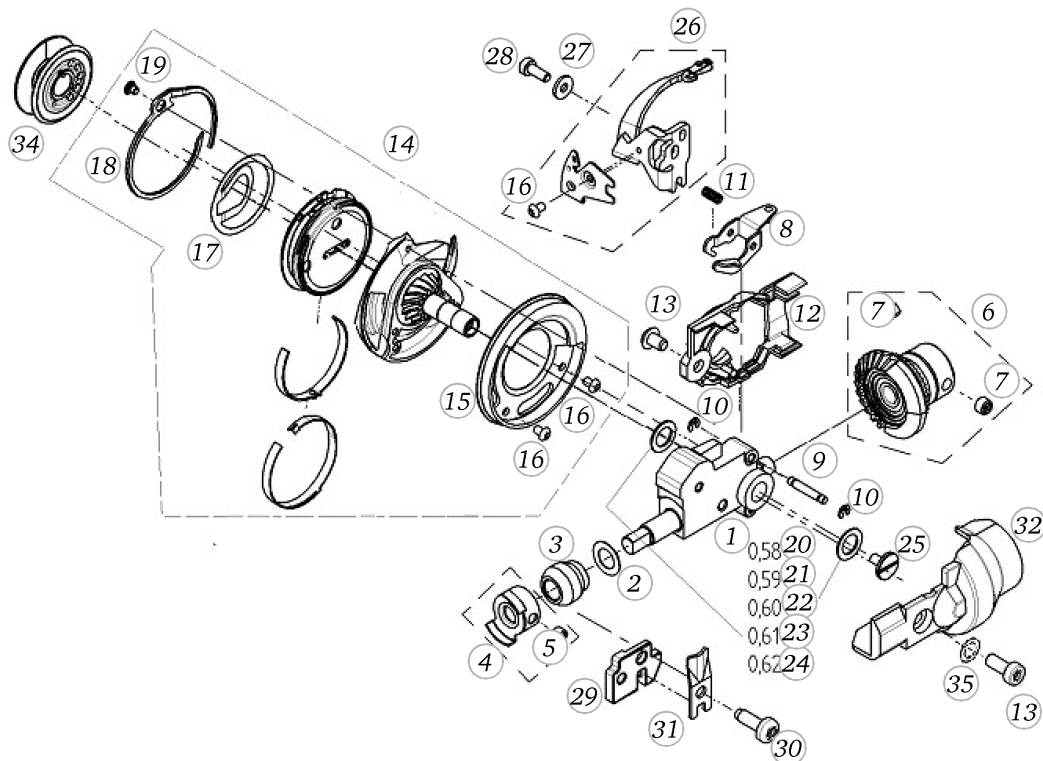
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Crank- and Base Shaft



Pos	Item number	Description
1	0320107000	BASE SHAFT ASS
2	0313837100	BASE SHAFT CPL
3	23502653++	LOCK RING BENZING 8
4	0316775001	WASHER
5	0326635000	TOOTHED BELT DRIVING WHEEL STD3
6	0326655000	RUBBER BUFFER
7	0327535000	SPRING
8	0326645000	COUPLING PART
9	0078685072	Hexalobular Socket Set Screws M5x0,5x5
10	0313945000	LIFTING AND SLIDING CAM
11	0078685041	HEXALOBULAR SOCKET SET SCREW
12	0078955061	SYNTHETIC WASHER
13	0316595000	Clamping Clow
14	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
15	0317737100	CRANK SHAFT CPL
16	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art- No.1284665
17	0322765100	CLAMPING PIECE
18	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
19	0317775000	TOOTHED QUADRANT
20	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
21	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
22	0343315000	Tension Spring De=6 L0=18,5 d=0,85
23	0313957100	CARRIER CPL
24	0318975001	EXCENTRICBEARING

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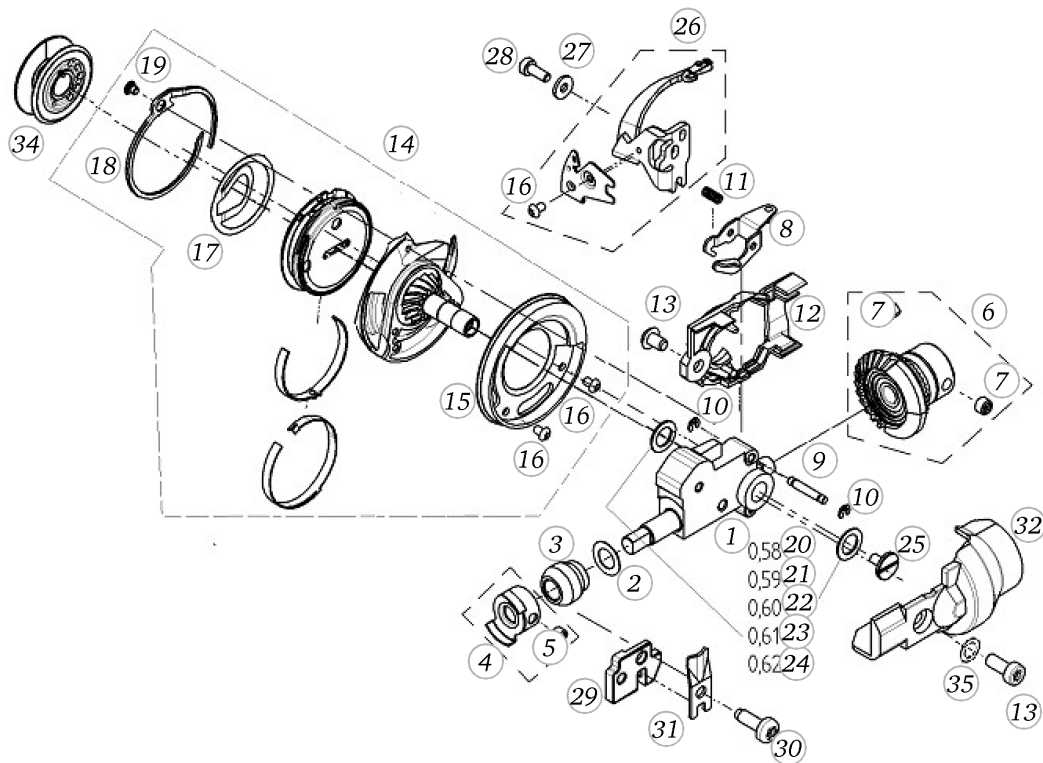


Hook driving system

Pos	Item number	Description
1	0313725100	DRAG BEARING
2	22960443++	Washer d7.2/D12xs0.3
3	0327495000	SPHERICAL CAP BEARING
4	0324387000	SWITCHING LEVER ASM
5	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
6	0317097000	BEVEL GEAR CPL
7	0078685072	Hexalobular Socket Set Screws M5x0,5x5
8	0323737200	RASTER ROCKER CPL
9	0320055003	BOLT
10	23500653++	Circlips For Shafts d1 1.9 DIN6799 - BN809 Art-No.1284622
11	0327565000	Spring
12	0327705000	HOOK GEAR COVER
13	0032465041	Socket Button Head Screws M4x 6 ISO 7380-1 - BN6404 Art-No. 1983547
14	0317937600	HOOK W107XL CPL
15	0316285000	BALANCE WEIGHT
16	0032465071	Socket Button Head Screws M2.5x 4 ISO 7380-1 - BN6404 Art-No. 3271443
17	0320885200	BRAKE SPRING
18	0315005100	DEFLECTING TENSION RING
19	0316365000	SCREW
20	0316775002	WASHER
21	0316775003	WASHER
22	0316775004	WASHER
23	0316775005	WASHER
24	0316775006	WASHER
25	0017205200	LOW-HEAD SCREW-M3
25	0017205300	Thru Head Screw
26	0327897100	STOPPER CPL
27	22950613++	Washer d3.1xD8xs1
28	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932

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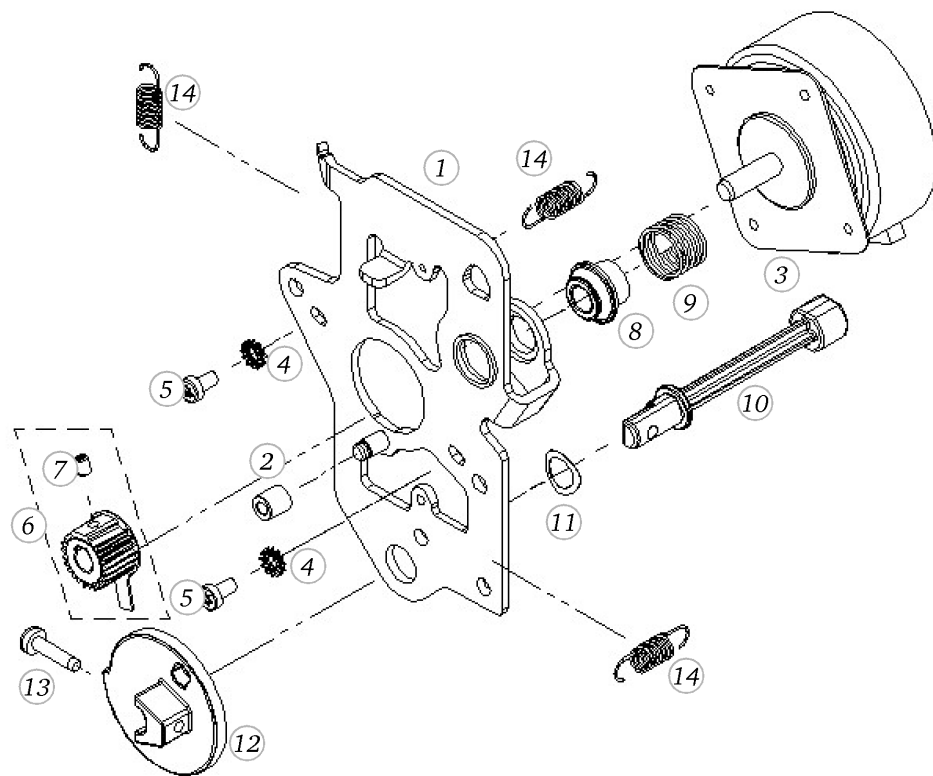
Hook driving system



Pos	Item number	Description
29	0327615100	HINGE BEARING STOPPER
30	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
34	0319345100	GLAMPING-GLOW
31	0319345200	Clamping clow
32	0313745000	COVER
34	0322955400	bobbin
35	23275953++	Split Spring Lock Washers M4 DIN 127 A - BN759 Art-No. 1275003

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Stitchlength regulation

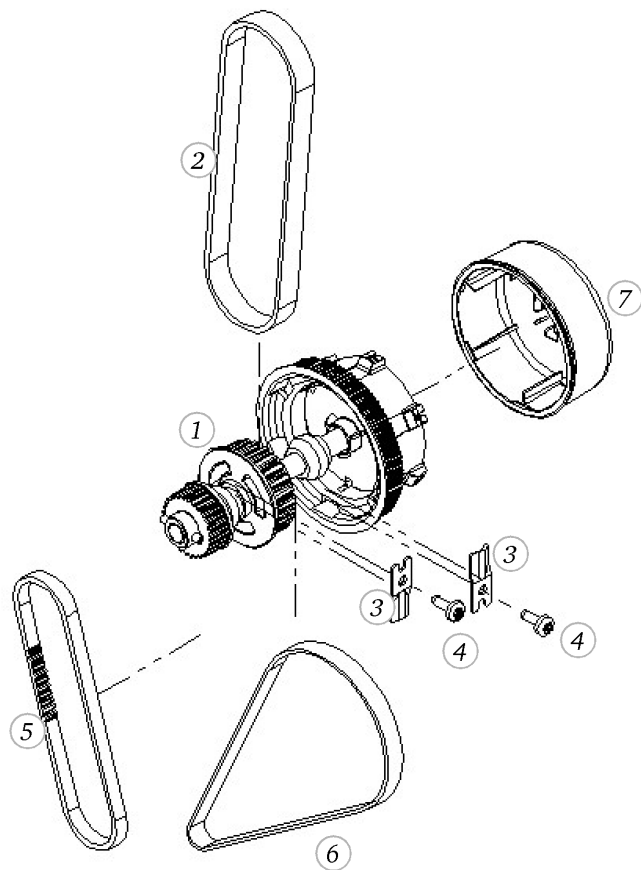


Pos	Item number	Description
1	0317757000	MOTOR SUPPORT ASM
2	0078815000	Absorber
3	0322335000	Stepper Motor
4	23350353++	SERRATED WASHER 3.2X6X0.4
5	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
6	0317807000	Pinion Asm
7	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
8	0313255000	CRANK BEARING
9	0078565000	SPRING
10	0310465000	Rotational Connector
11	0089595010	Curved Spring Washer 7.2/10.2x02
12	0306755000	Adjusting Cam
13	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
14	25629203++	Spring

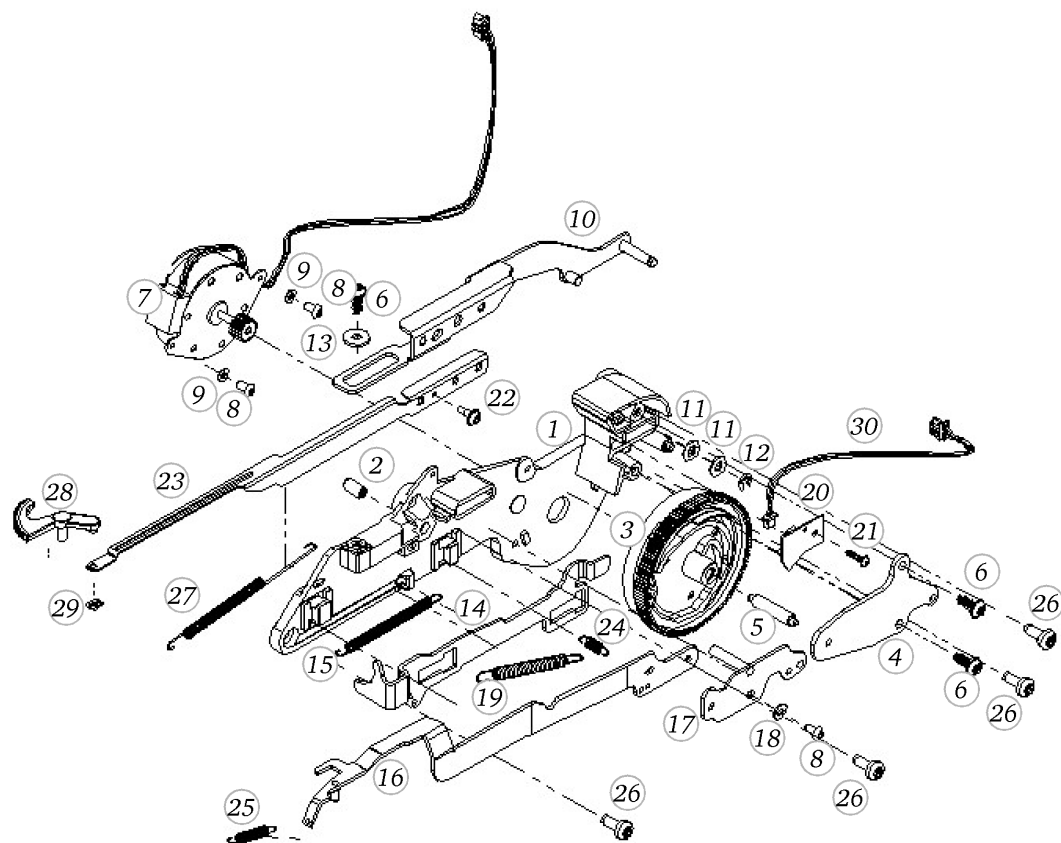
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Belt with gear set

Pos	Item number	Description
1	0320867000	BELT PULLEY SUBASSEMBLED
2	0079035023	BELT 132XL
3	0316595000	Clamping Claw
4	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
5	0079035040	BELT
6	0079035007	BELT
7	0320755000	HAND WHEEL



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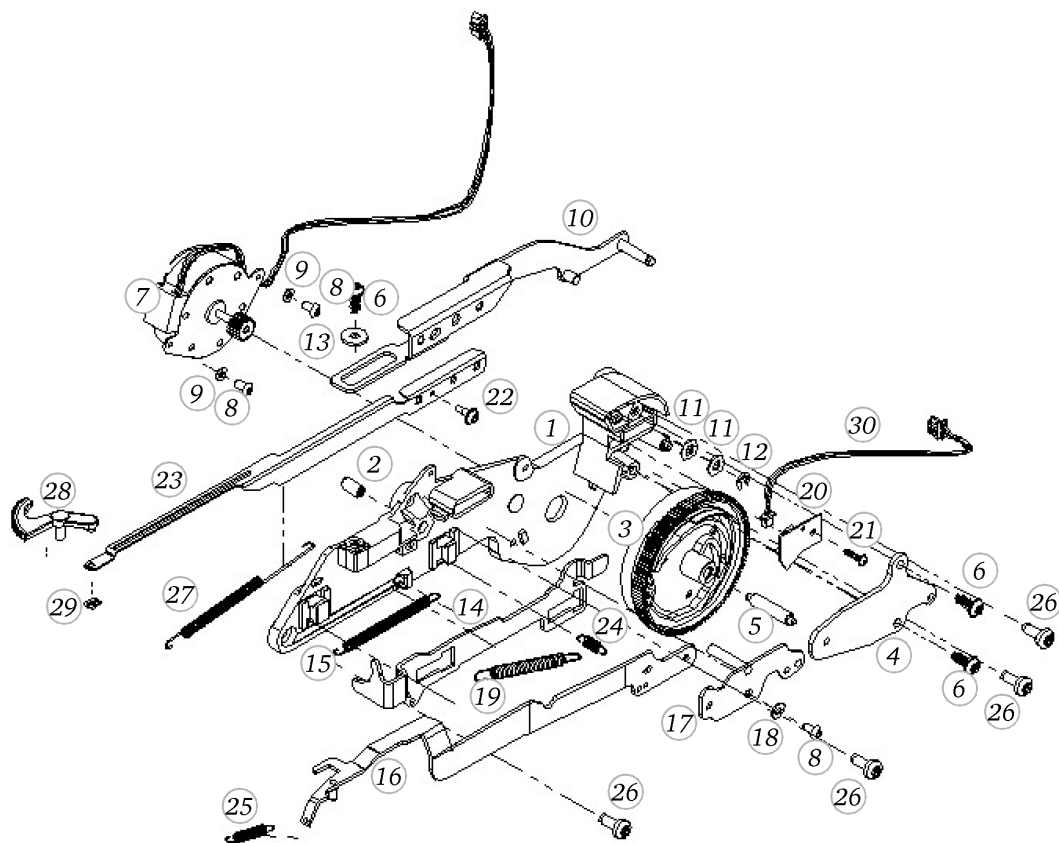
Gear console

Pos	Item number	Description
1	0314535000	GEAR CONSOLE
2	0078665055	SCREW
3	0314615000	GEAR Z120
4	0317525000	COVER PLATE
5	0317625000	AXLE
6	0023345043	Screw Pan Head Pt 4 x 10 WN1451 - BN20095 Art-No. 3205515
7	0078355009	STEPPER MOTOR
8	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
9	22951413++	Washer d3.2 x D6 x s0.5
10	0314627100	OPERATING STRAP CPL
11	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
12	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
13	0089255018	Unterlagscheibe
14	0314575000	FEED DOG LINKAGE LEVER
15	0322345000	SPRING
16	0320647300	FRONT LOCKING STRAP CPL
17	0314607000	LOCK PLATE CPL
18	22951923++	Flat Washer d3.2/D 7xs0.5
19	0312975000	SPRING
20	0321527100	PCBA CONSOLE PRINT
21	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
22	0325845001	SHEETTRACS SCREW
23	0317355100	STRAP TO THREAD CUTTER
24	25625603++	TENSION SPRING
25	0079185200	SPRING
26	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
27	0314915100	tension-spring
27	1043837000	Tension Spring Cpl.
28	0317325000	DRIVER

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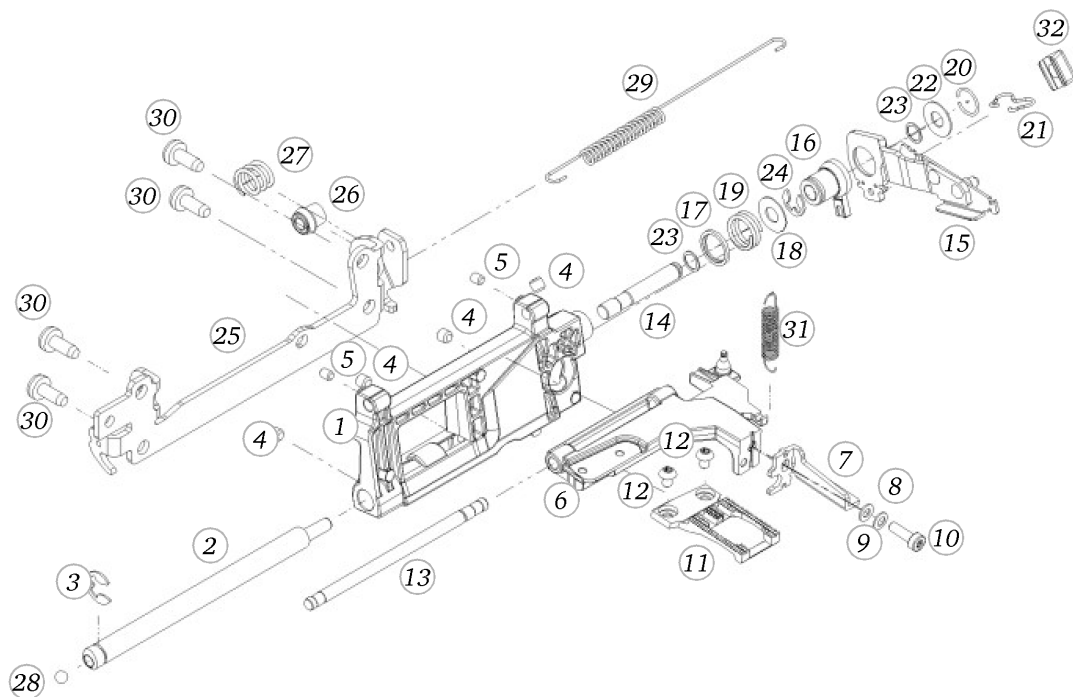
Gear console

Pos	Item number	Description
29	23525453++	LOCK RING BENZING
30	0230537012	CABLE CPL. 3-POL



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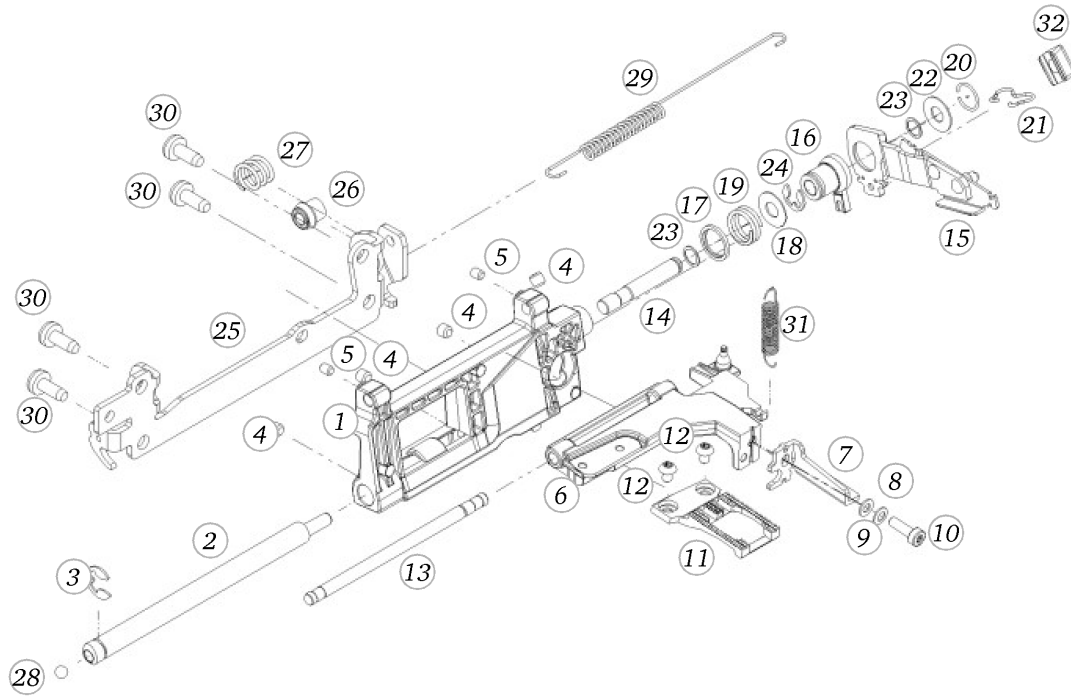
Feed dog unit



Pos	Item number	Description
1	0317285000	FEED DOG FORK
2	0049695001	ECCENTRIC SHAFT
3	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
4	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
5	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
6	0316667000	TRANSPORTER SUPPORT CPL
7	0316685000	ADJUSTING PLATE
8	22951413++	Washer d3.2 x D6 x s0.5
9	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
10	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
11	0313875000	FEED DOG 9MM QT
12	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
13	0313925000	SLIDE SHAFT
14	0317295000	BOLT
15	0313847000	THRUST LINK LEVER CPL.
16	0322595000	FLEXIBLE COUPLING
17	0323885000	THRUST RING
18	0089255025	WASHER
19	0324025000	SPRING
20	0323975051	SNAP RING
21	0323895000	SPAN WIRE
22	22957013++	Washer d5.3xD12xs0.5
23	0078955022	Synthetic Washer 5,4 x 7 x 0,3
24	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
25	0317155000	SUPPORTSHEET
26	0317305000	Bearing

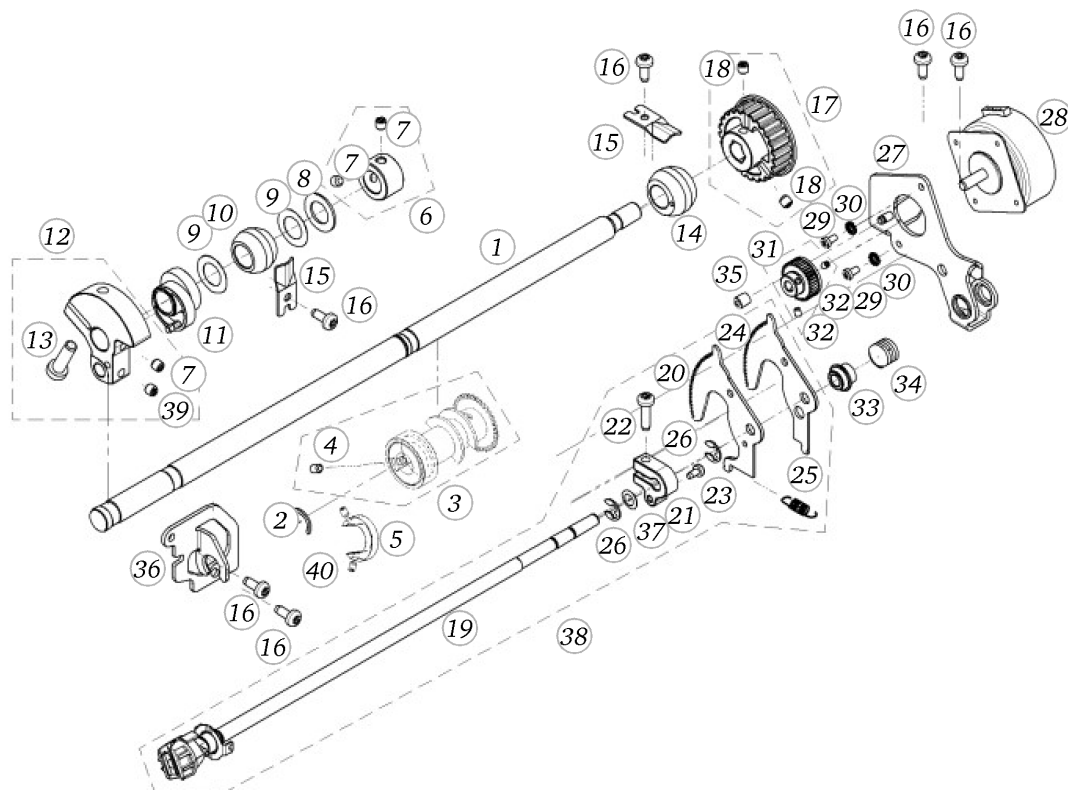
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Feed dog unit



Pos	Item number	Description
27	0322965000	Spring
28	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
29	0317885000	SPRING
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
31	0317565000	Tension Spring
32	0320395000	Sliding Block

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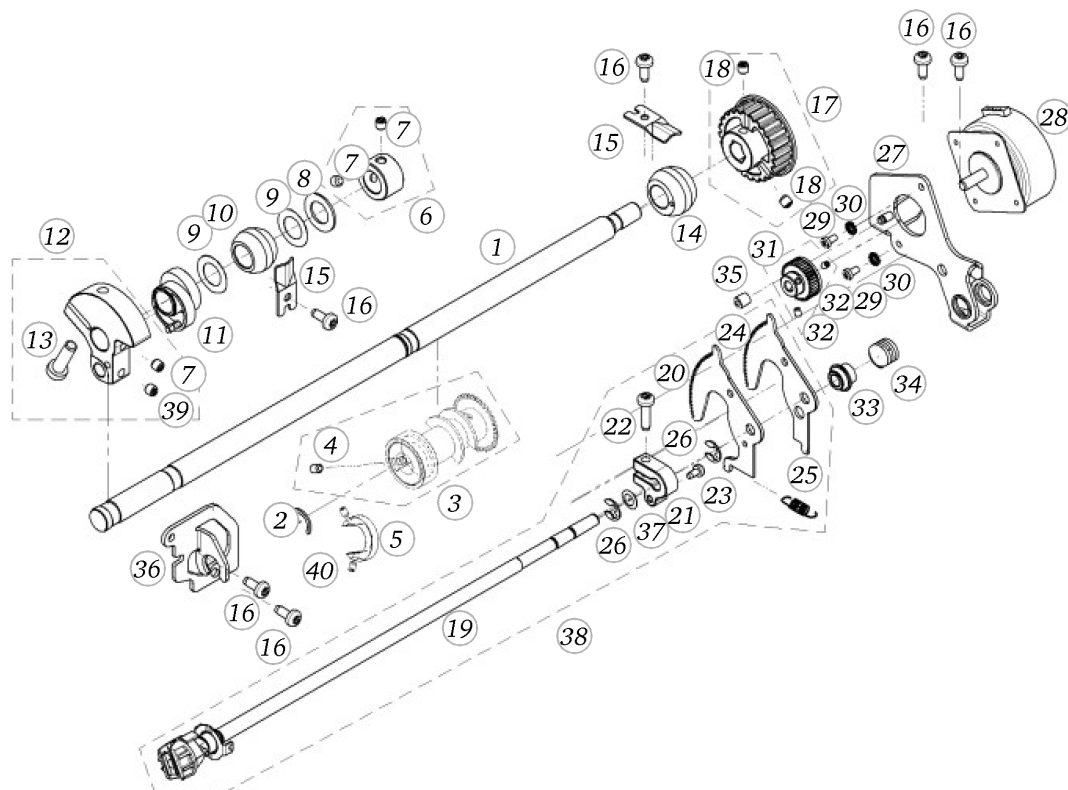


Upper shaft

Pos	Item number	Description
1	0316755000	UPPER SHAFT
2	0316785010	Crescent Ring 12 BN831
3	0316767100	Synchro Disc Cpl.
4	0078665044	Hexalobular Socket Set Screws M4x8 ISO 4026 - BN11493 Art-No. 3060213
5	1023777000	Claw Ring Cpl.
6	0077817001	SETTING COLLAR CPL.
7	0078685072	Hexalobular Socket Set Screws M5x0,5x5
8	0078955081	Synthetic Washer 12,3 x 20,3 x 1
9	0316775000	Washer 12,1 / 20 x 0,2 +0,05/0
10	0078235003	Bearing 12
11	0312915000	LIFTING-AND SLIDING-CAM UP
12	0312667200	Arm Shaft Balance Cpl
13	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149
14	0318975000	Excentricbearing
15	0077785200	Clamping Clow with slote
15	0077785300	Clamping Clow with slote
16	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
17	0318987100	TOOTHED BELT DRIVING WHEEL XL CPL
18	0078685092	Hexalobular Socket Set Screws
19	0332367100	CRANK SHAFT PRE.ASS.
20	0322185100	TOOTHED QUADRANT
21	0322765100	CLAMPING PIECE
22	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
23	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
24	0322185101	TOOTHED QUADRANT
25	0078445000	Tension Spring De=5,0 L0=15,5 d=0,5
25	0343315000	Tension Spring De=6 L0=18,5 d=0,85
26	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665

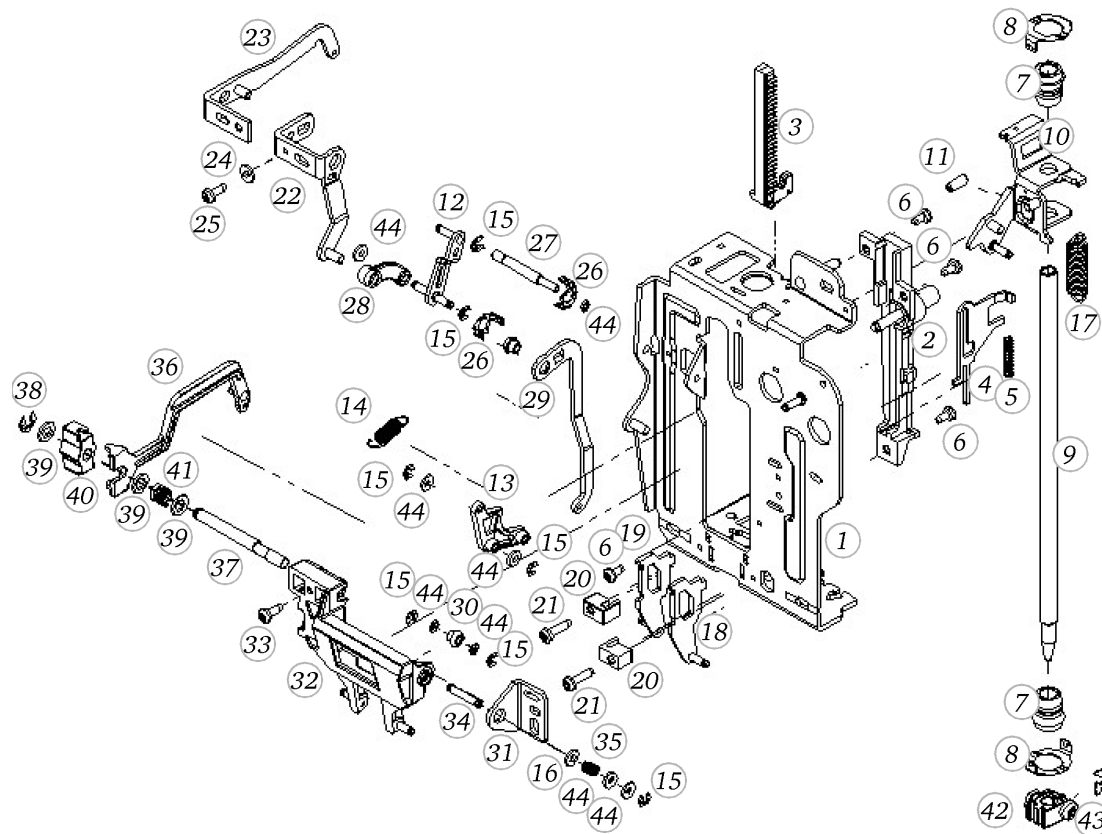
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Upper shaft



Pos	Item number	Description
27	0322177000	MOTOR SUPPORT CPL
28	0322335101	STEPPER MOTOR 19TM
29	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
30	23350353++	SERRATED WASHER 3.2X6X0.4
31	0322377000	PINION CPL
32	0078665030	Hexalobular Socket Set Screws M3x3 ISO 4026 - BN11493 Art-No. 3060199
33	0313255000	CRANK BEARING
34	0078565000	SPRING
35	0078815000	Absorber
36	0313265000	BEARING SUPPORT
37	23228553++	Washer 6.2/10x0.15
38	0313107000	CRANK SHAFT CPL
39	0778665072	THREAD PIN TROX SCREW M5x0.5x5
40	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208

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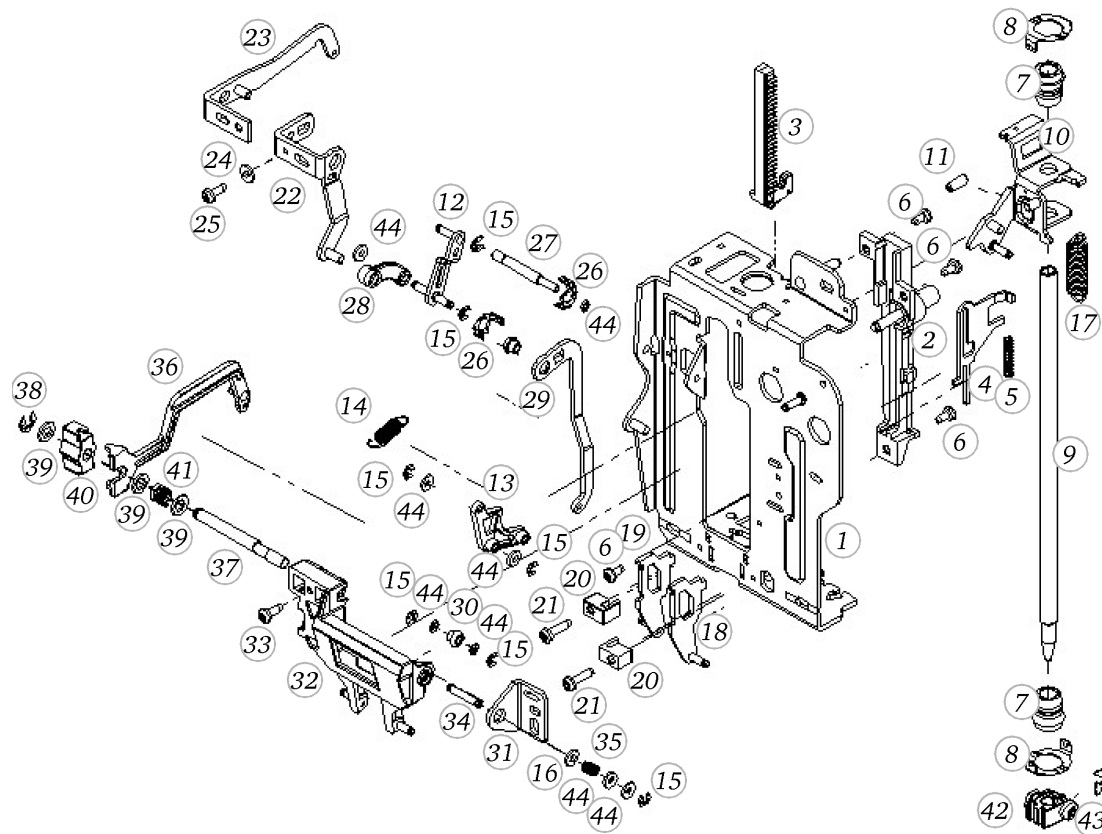


Headplate

Pos	Item number	Description
1	0313007000	HEAD PLATE REAR CPL
2	0318297000	Toothed Rack Bearing Cpl
2	0318297200	Toothed Rack Bearing Cpl
3	0318285100	Toothed Rack
3	0318285200	Toothed Rack
4	0318805000	Connectplate
5	0321425000	Spring
6	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
7	0088105101	Calotte Bushing Machined
8	0048875000	Clasp
9	0087335001	Fabric - Presser Bar
10	0312987200	Darning Lever Cpl.
11	0078665045	Hexalobular Socket Set Screws M4x10 ISO 4026 - BN11493 Art-No. 3060215
12	0312697100	Steering Wheel Cpl
13	0318195000	Bell Crank
14	0328075000	Tension Spring De=6 L0=15,24 d=0,56
15	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
16	0078955002	Synthetic Washer 3,3 x 7,3 x 1
17	0329755000	Spring
17	0329755100	Spring
18	0312717000	Tuck In Flap Cpl
19	0312717001	Tuck In Flap Cpl
20	0323165000	Bride
21	0078865036	Socket Pan Head Thread Forming Screws M3x12 DIN7500 - BN13916 Art-No. 2027569
22	0312947000	Lift Arm Kpl
23	0323447000	Lift Wheel Cpl
24	22950613++	Washer d3.1xD8xs1
25	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
26	0324435000	Clasp

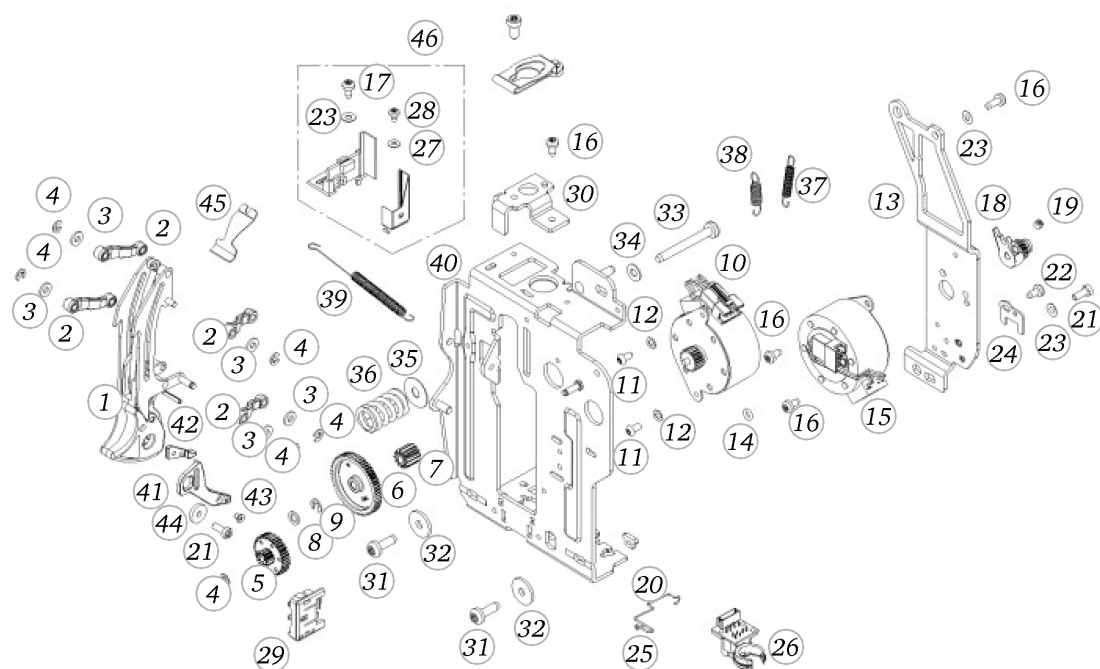
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Headplate



Pos	Item number	Description
27	0078225011	Bolt With Pass
28	0312755000	Steering Wheel
29	0312965000	Steering Wheel
30	0323315000	0323315_00
31	0324245000	Push Lever Support
32	0312857000	Push Lever Cpl
33	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
34	0320055004	Straight Pin With Two Cut-in
35	0324275000	0324275_00
36	0313197000	Thrust Reverser Cpl
37	0320055001	Straight Pin With Two Cut-in
38	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art- No.1284657
39	0089255023	Flat Washer 5.3/ 9x1 Bn726
40	0078065100	Swing Bearing
41	0324265000	0324265_00
42	0011177002	Clamping-Piece-Cpl. B-series
42	0011177202	Clamping Piece Cpl. B series
43	0089325000	Safety Plate
44	0078955003	Synthetic Washer 3,25 x 5 x 0,9

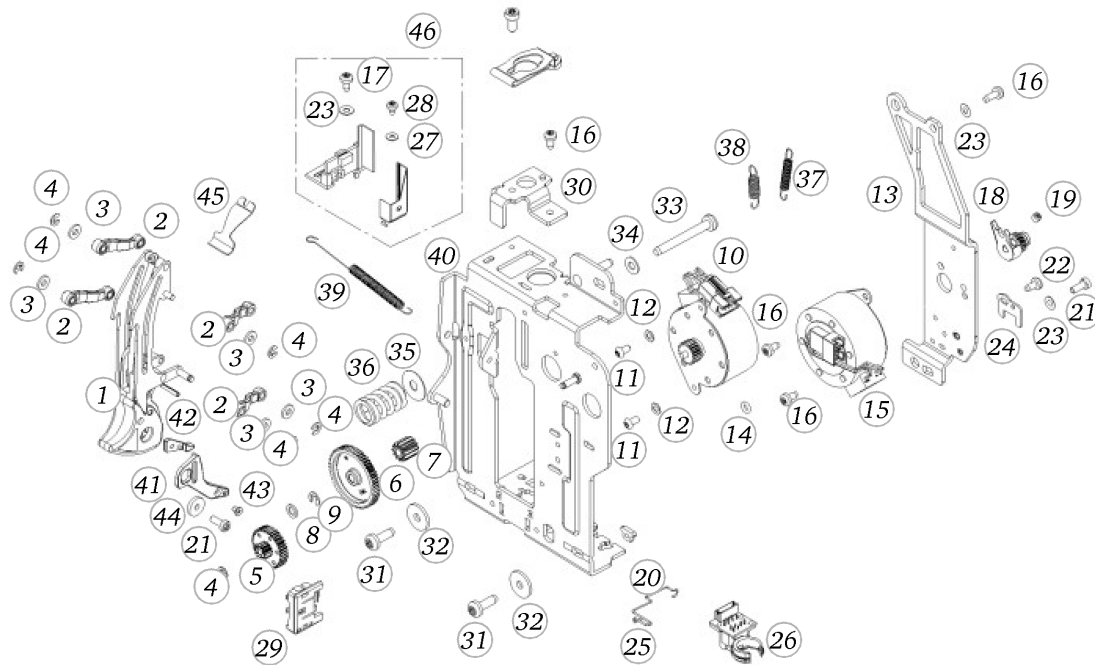
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Headplate

Pos	Item number	Description
1	0328087200	Upper Feeder Assembled
2	0312725000	Steering Wheel
3	0078955003	Synthetic Washer 3,25 x 5 x 0,9
4	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
5	0321045000	Gear
6	0321035000	Gear-Wheel
6	0321035300	Gear Wheel
7	0321025100	Gear Wheel
8	22954513++	Washer 4.3/7x0.8 black finished
9	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
10	0078355010	Stepper Motor Pm42
11	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
12	22951413++	Washer d3.2 x D6 x s0.5
13	0313017100	HEAD PLATE FRONT CPL
14	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
15	0078355008	Stepper Motor
16	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
17	0332075033	Lens Screw With Hexagon Round
18	0316215000	Gear
19	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
20	0023355100	Special Nut M3
21	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
22	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
23	22950613++	Washer d3.1xD8xs1
24	0082855004	Z-z Limiting
25	0320555000	0320555_00

BERNINA 880 PLUS

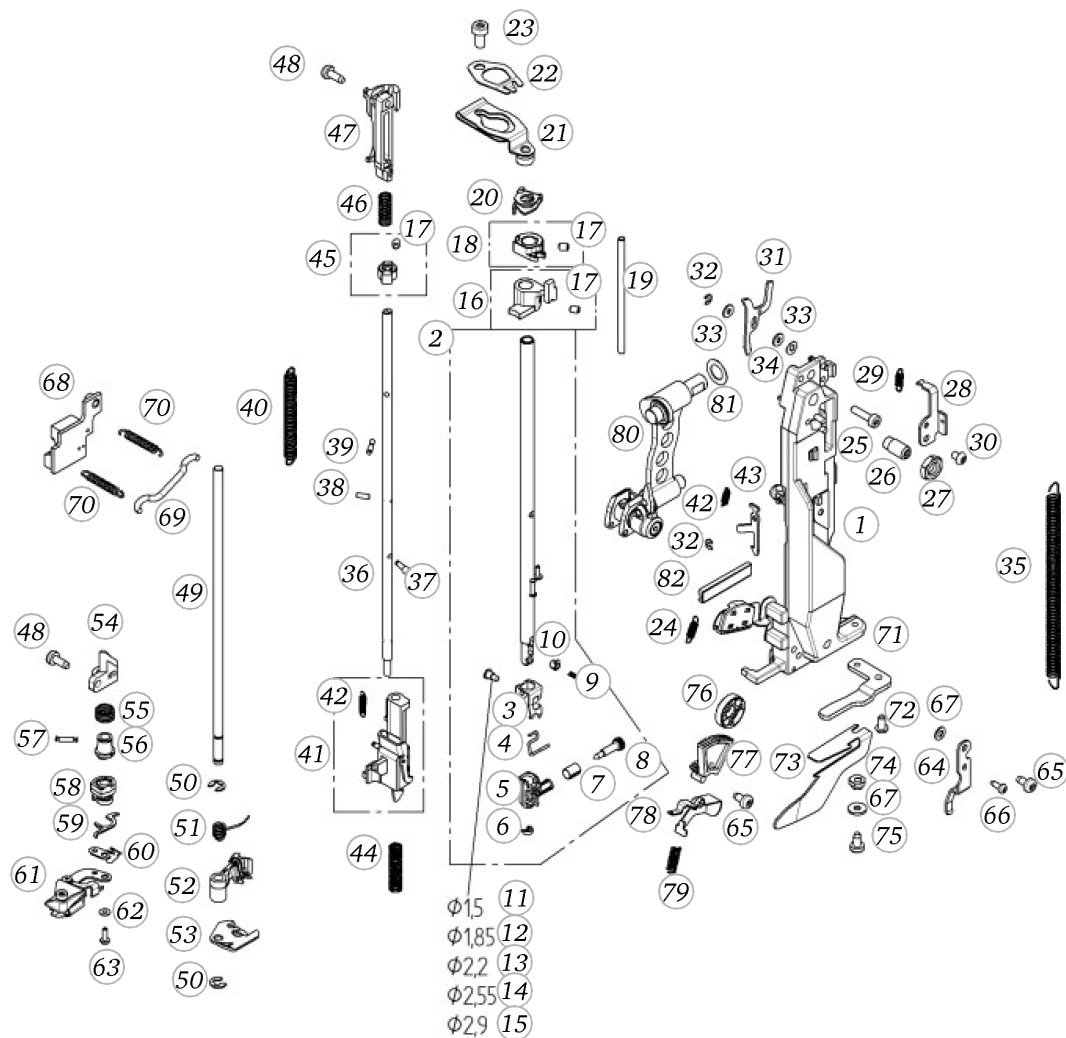


Headplate

Pos	Item number	Description
26	0323957100	Sensor-support Abc Cpl.
27	22950313++	Washer d2.5 x D6 x s0.5
28	0078865021	Socket Pan Head Thread Forming Screws M2.5 x 4
29	0325377100	Sensor Mask Cpl. cpl.
30	0321535000	0321535_00
31	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
32	22954313++	Washer d4.2xD14xs1.5
33	0078865049	Socket Pan Head Thread Forming Screws M4x35 DIN7500 - BN13916 Art-No. 3271306
34	22954113++	Flat Washers 4.2/9x1 black
35	0089255017	Shim Ring 4/16x0.5 Bn748
36	0318005000	Spring
37	0324045000	Tension Spring De=4 L0=31,4 d=0,4
38	0323785000	Tension Spring De=4,4 L0=23,57 d=0,53
39	0078435000	Zugfeder
40	0313007000	HEAD PLATE REAR CPL
41	0314815000	Upper Feeder
42	0323427000	Shoe Cpl
43	0324295020	Countersunk Torx M2.5x 4 Bn3803
44	0089255012	WASHER
45	0331925000	Catch Spring
46	0334337100	Spar-set Sewing Foot Sensor

BERNINA 880 PLUS

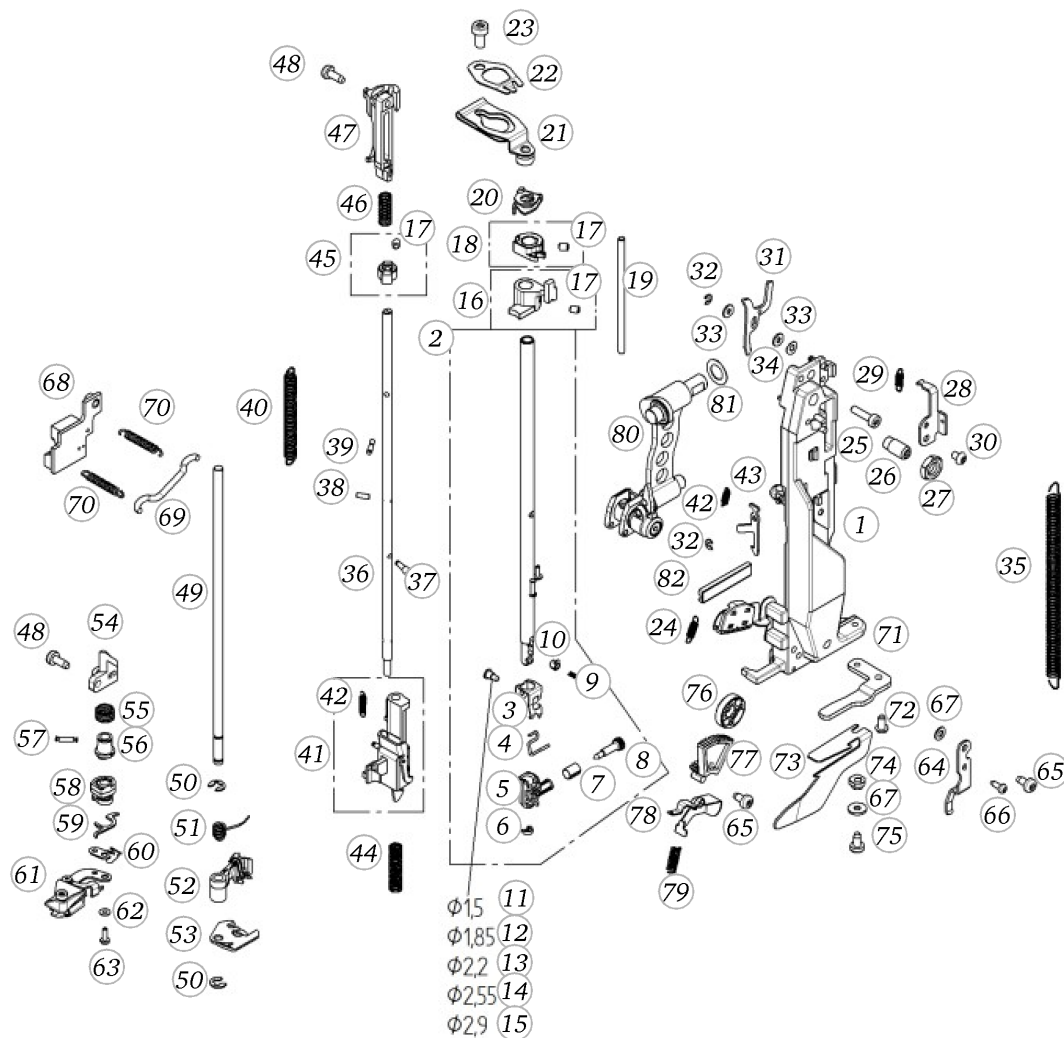
Needlesystem



Pos	Item number	Description
1	0318717300	NEEDLE BAR SUPPORT CPL
2	0332247000	NEEDLE BAR ASSEMBLED
3	9326925000	CLAMPING-SHEET
4	0326805000	Thread Guide
5	0326665100	Needle-Clamp
5	0326665200	Needle Clamp
6	0326705000	Needle Mask
7	0012965200	Spring Husk
8	0328275200	Screw For Needle Clamp
9	0326825000	SPRING
10	0326915000	Guide
11	0326675000	Needle Stop Screw
12	0326675001	Needle Stop Screw
13	0326675002	Needle Stop Screw
14	0326675003	Needle Stop Screw
15	0326675004	Needle Stop Screw
16	0318537000	PULL FIXATION CPL
17	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
18	0329727000	Alignement Cpl
19	0082255005	Parallel Pin Hardened 3m6x60 DIN6325 - BN857 Art-No. 1138871
20	0329387000	Restrain Sheet Metal Cpl
21	0332087100	Buffer Spring Cpl.
22	0346065000	Flat Spring
23	0331995042	Screw M4x8
24	25625203++	Tension Spring Dm=2,90 L0=10,30 d=0,30
25	0077525034	Head Cap Screw Torx M3x12 ISO 14580 - BN4850 Art-No. 1145959
26	0320115001	Adjustin-screw
27	0320125000	0320125_00
28	0320385000	Holdangle For Spring
29	0326835000	Spring

BERNINA 880 PLUS

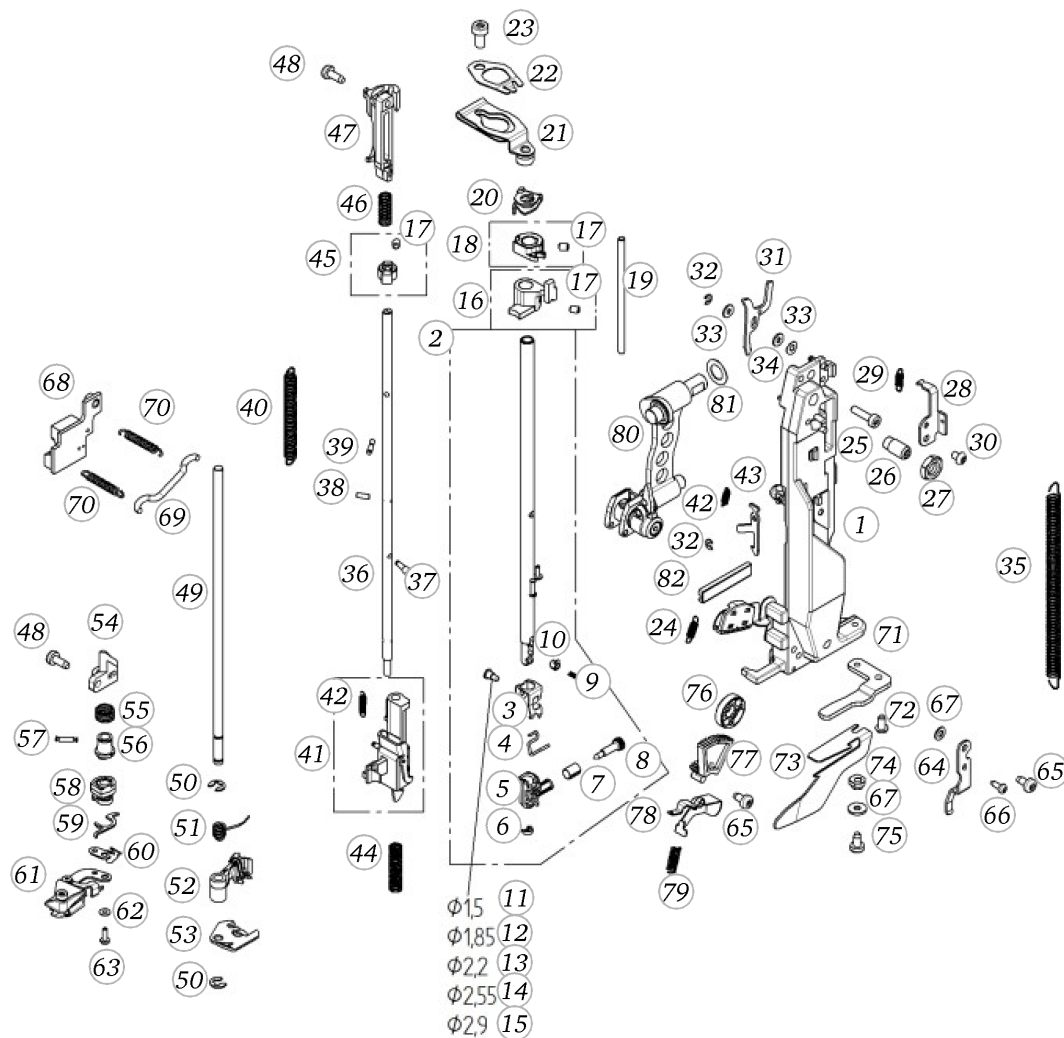
Needlesystem



Pos	Item number	Description
30	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
31	0332235000	Safety Device
32	23500653++	Circlips For Shafts d1 1.9 DIN6799 - BN809 Art-No.1284622
33	22950313++	Washer d2.5 x D6 x s0.5
34	0089595001	- Curved Spring Washers M2.5 Din 137 A - BM795 Art-No.1280309
35	0315465100	Spring
36	0318655200	AXLE TO THREAD PRESENTER
37	0335615000	Swing Pin
38	0320575000	Swing Pin
39	0318665300	Swing Spike
40	0322355200	Spring
41	0318067100	Bar Pusher Cpl
42	0322295000	Tension Spring De=2,8 L0=6,35 d=0,2
43	0320365000	Lowering Safety Device
44	0321935100	Spring
45	0320277000	Taking Along Ring Cpl
46	0323775000	Spring
47	0318095000	Back Swiveling Curve
48	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542
49	0318645200	HOOK LEVER
50	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
51	0322315200	TORSION SPRING
52	0334167000	Threader Head Cpl.
53	0320285000	DRIVE DOG
54	0318675100	Thread Swing Curve
55	0322305000	Spring
56	0324005000	Overload Clutch
57	0325385000	Pin
58	0321215000	Hook Curve

BERNINA 880 PLUS

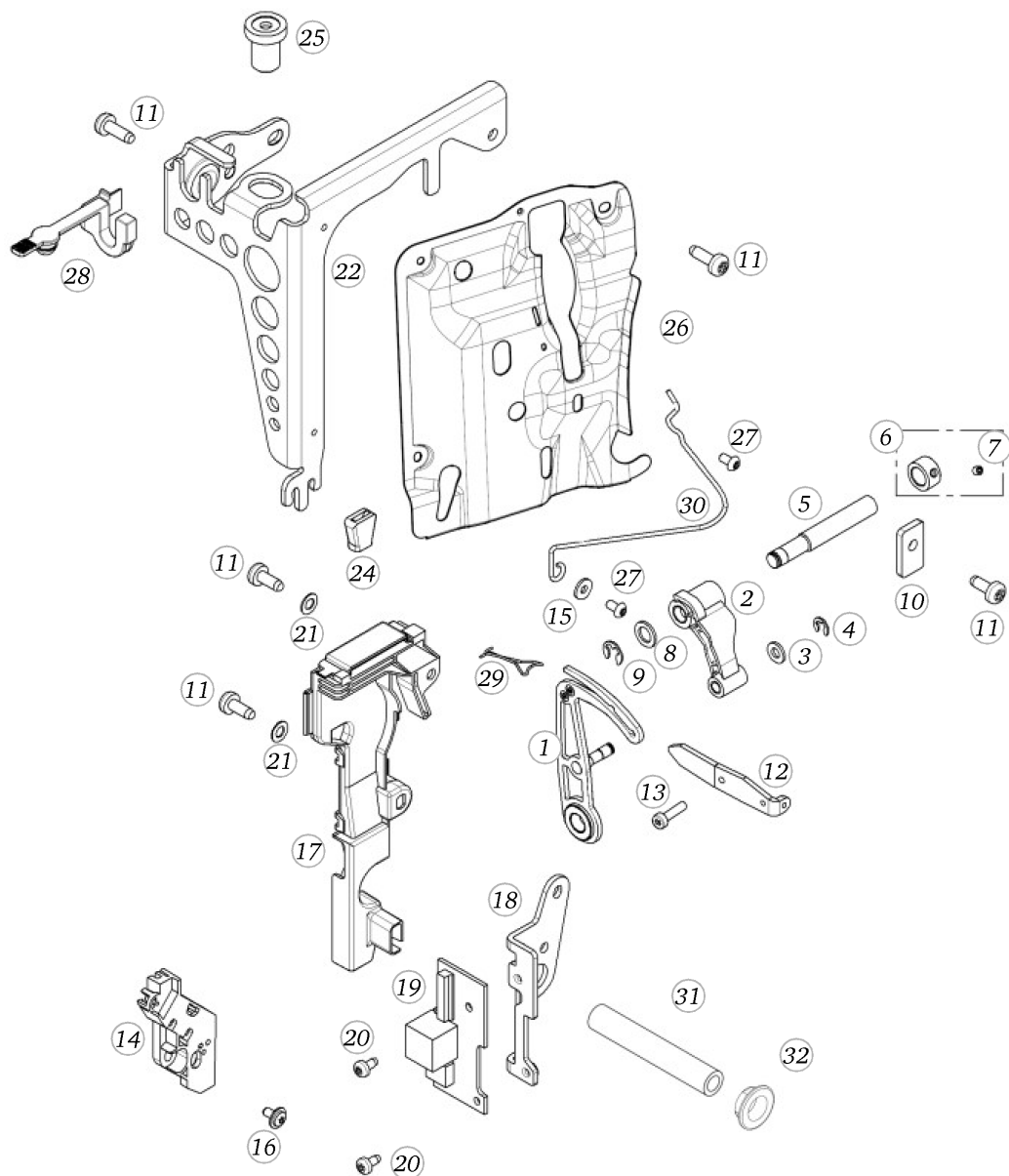
Needlesystem



Pos	Item number	Description
59	0322145000	THREAD DETOUR PLATE
60	0320265000	Finger
61	9320597100	THREAD-POSITIONER-CPL
61	0320597200	Thread Presenter Cpl
62	22900313++	WASHER
63	0032465021	Socket Button Head Screws M2x6 ISO 7380-1 - BN6404 Art-No. 3271440
64	0323075000	Opening Plate
65	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
66	0078865013	Socket Pan Head Thread Forming Screws M2x6 DIN7500 - BN13916 Art-No. 3271296
67	22951413++	Washer d3.2 x D6 x s0.5
68	0321177000	PCBA Needle Threader
69	0325835000	Springbalance
70	0322325100	Spring
71	0049075101	Adjusting Arm
72	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
73	0320095200	THREAD GUIDE
74	0322385000	0322385_00
75	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
76	0316815000	Closing Plate
77	0316845000	Zz-segment
78	0318035100	Support Zz
79	0324075000	0324075_00
80	0312447000	LINK ASS.
81	22960443++	Washer d7.2/D12xs0.3
82	0302045001	Sildeway

BERNINA 880 PLUS

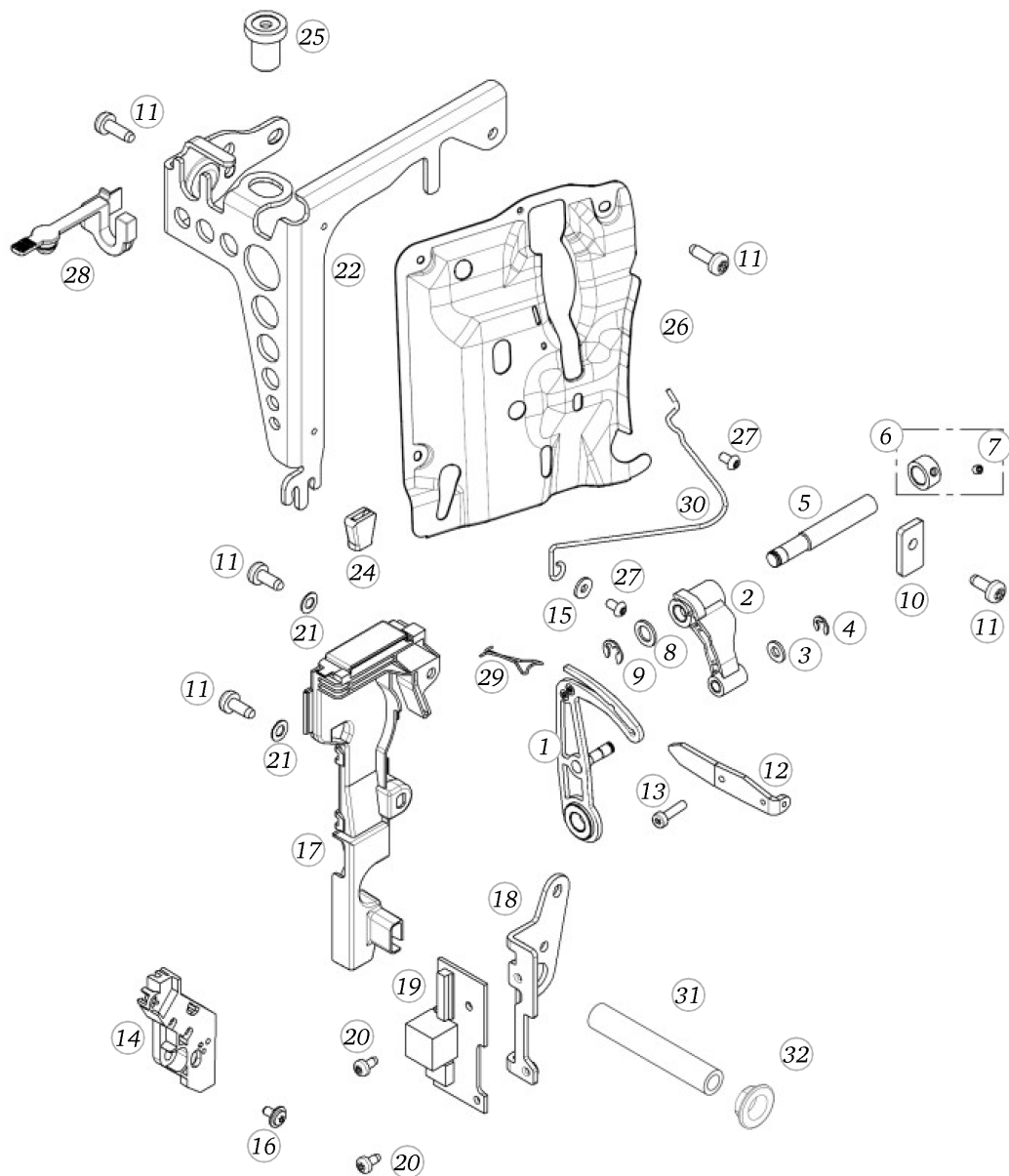
Take up lever and sewing lig



Pos	Item number	Description
1	0317227000	THREAD TAKE UP LEVER CPL
2	0312615000	STEERING
3	0312675015	Shim Rings d4xD8x1.0 DIN 988 - BN1976 Art-No.3045635
4	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
5	0317165100	Bolt
6	0077817102	Adjusting Ring Cpl. d 7 - D 11 x 6
7	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
8	23001213++	Flat Washer d6.2xD10xs1
9	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
10	0049205100	Clamp
11	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
12	0314925000	SPRING SUPPORT
13	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
14	0316087001	Housing Cpl
15	22950613++	Washer d3.1xD8xs1
16	0337325000	Lens Screw With Hexagon Round
17	0322055100	CABLE TRAY
18	0319695100	HOLDING PLATE
19	0321967000	PCBA BSR and Accessories Connection
20	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
21	22954113++	Flat Washers 4.2/9x1 black
22	0320725100	HEAD FRAME
24	0319605000	Rubber Buffer
25	0319625000	Rivkle Elastic
26	0323805300	COVER
27	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990

BERNINA 880 PLUS

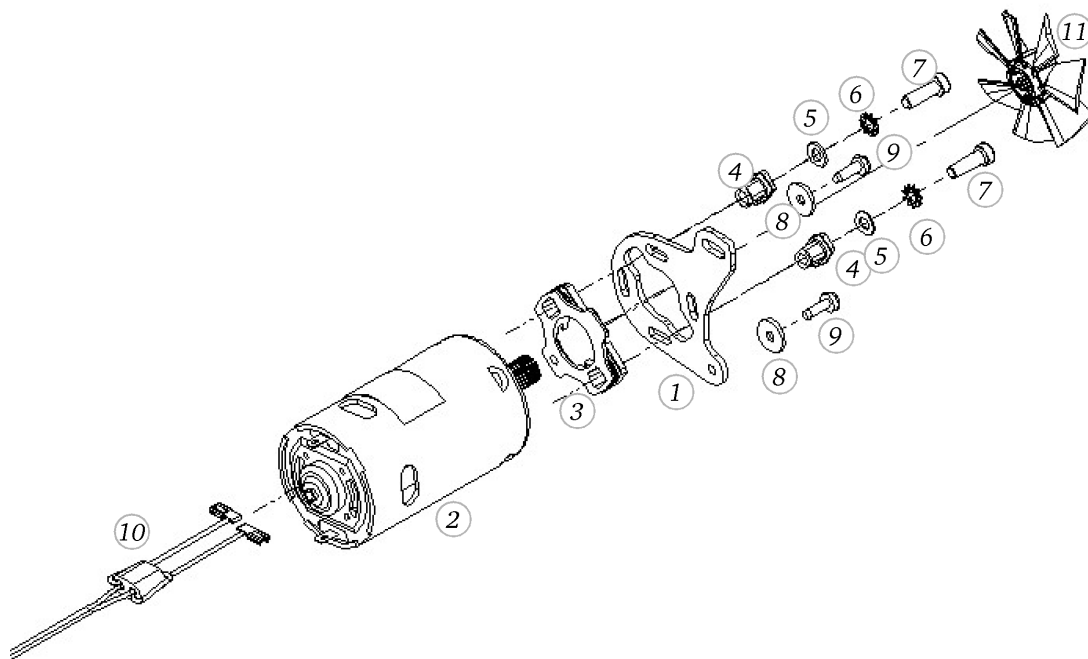
Take up lever and sewing lig



Pos	Item number	Description
28	0316505000	Rubber Guard
29	0327555000	SPRING WIRE
30	0328935000	GUIDE ROD
31	0315315000	DISTANC HULL
32	0315725000	INSULATING FLANGE

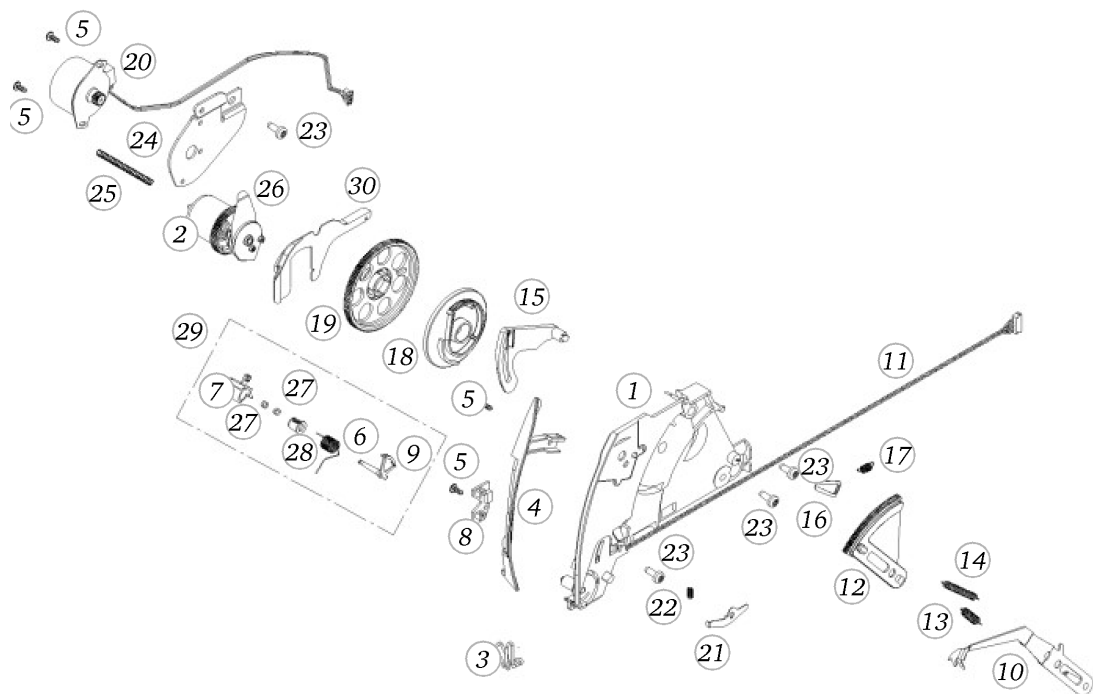
BERNINA 880 PLUS

Main motor



Pos	Item number	Description
1	0316475100	MOTOR SUPPORT
2	0312047200	Motor with belt wheel cpl
3	0316495100	bedding
4	0316485000	Socket
5	22956813++	Flat Washer M5 ISO 7089 - BN715 Art-No. 1729268
6	23350753++	DENTED WASHER
7	0077525055	Head Cap Screw Torx
8	22954313++	Washer d4.2xD14xs1.5
9	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
10	0038537003	MOTOR CABLE CPL
11	0319595100	Fan Impeller

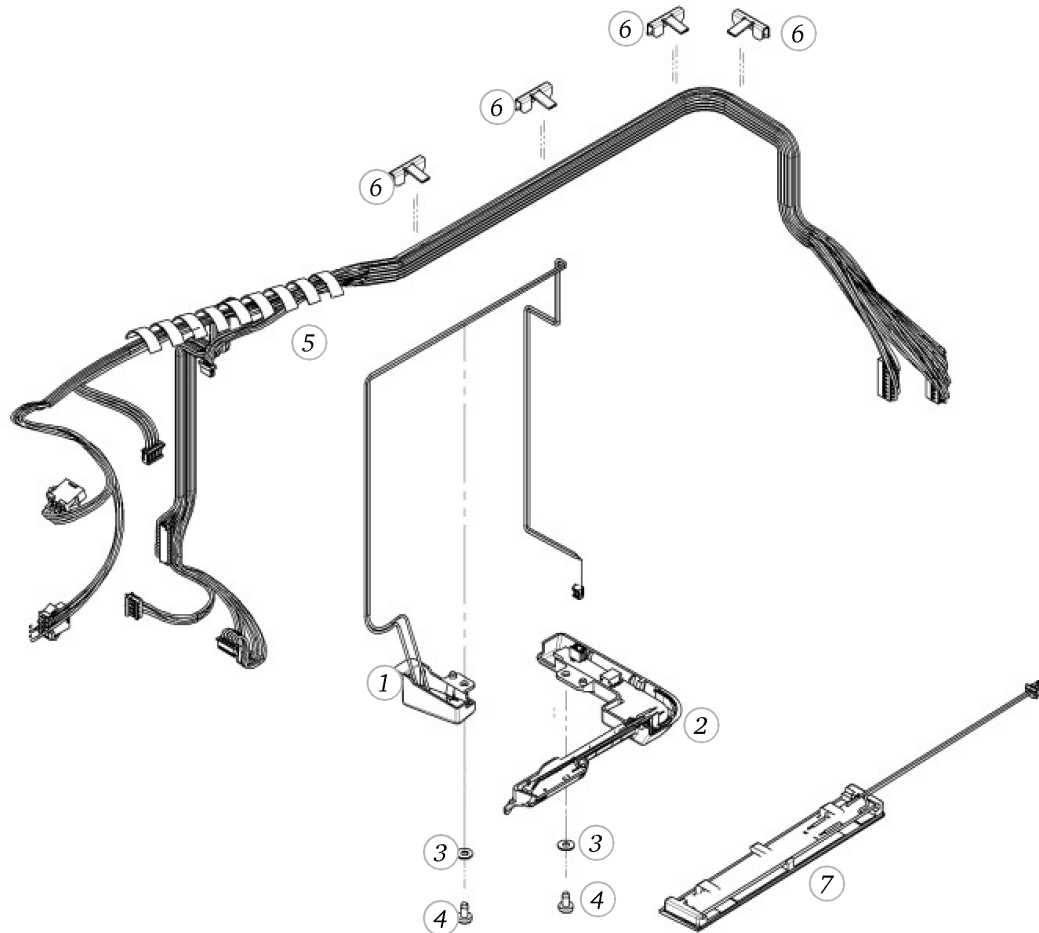
BERNINA 880 PLUS



Thread tension

Pos	Item number	Description
1	0313387200	THREAD TENSION BASE CPL
2	0319367100	THREAD TENSION CPL
3	0313395000	REGULATOR FRAME
4	0315995400	GUIDE RAIL
5	0023345029	Pan Head Pt Screw 3 x 8 WN1451 - BN20095 Art-No. 3205502
6	0313405400	REGULATOR SPRING
7	0313415100	REGULATOR CAP
8	0321347000	PCBA UTS
9	0313505300	ACTUATING LEVER
10	0313447000	REGULATOR THREADER CPL
11	0230537016	CABLE CPL. 6-POL
12	0316015000	GEAR BASE
13	25627303++	TENSION SPRING
14	0327685000	SPRING
15	0316165000	PRE THREADER
16	0321445000	INTERLOCK
17	25606403++	TENSION SPRING
18	0316005100	DRAG WHEEL
19	0313475000	TRANSMISSION GEAR
20	0313525002	STEPPMOTOR PM35L
21	0322725000	LEVER
22	0322845000	SPRING
23	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
24	0329365000	COOLING SHEET
25	25503403++	PRESSURE SPRING
26	0313675100	CENTER TENSION DISC
27	0030735010	o-ring seal D2/d1 70ShoreA NBR DIN3771
28	0334275000	ADJUSTING SLEEVE
29	0335377100	REGULATING SPRING - SET
30	0335125000	THREAD PROTECTOR

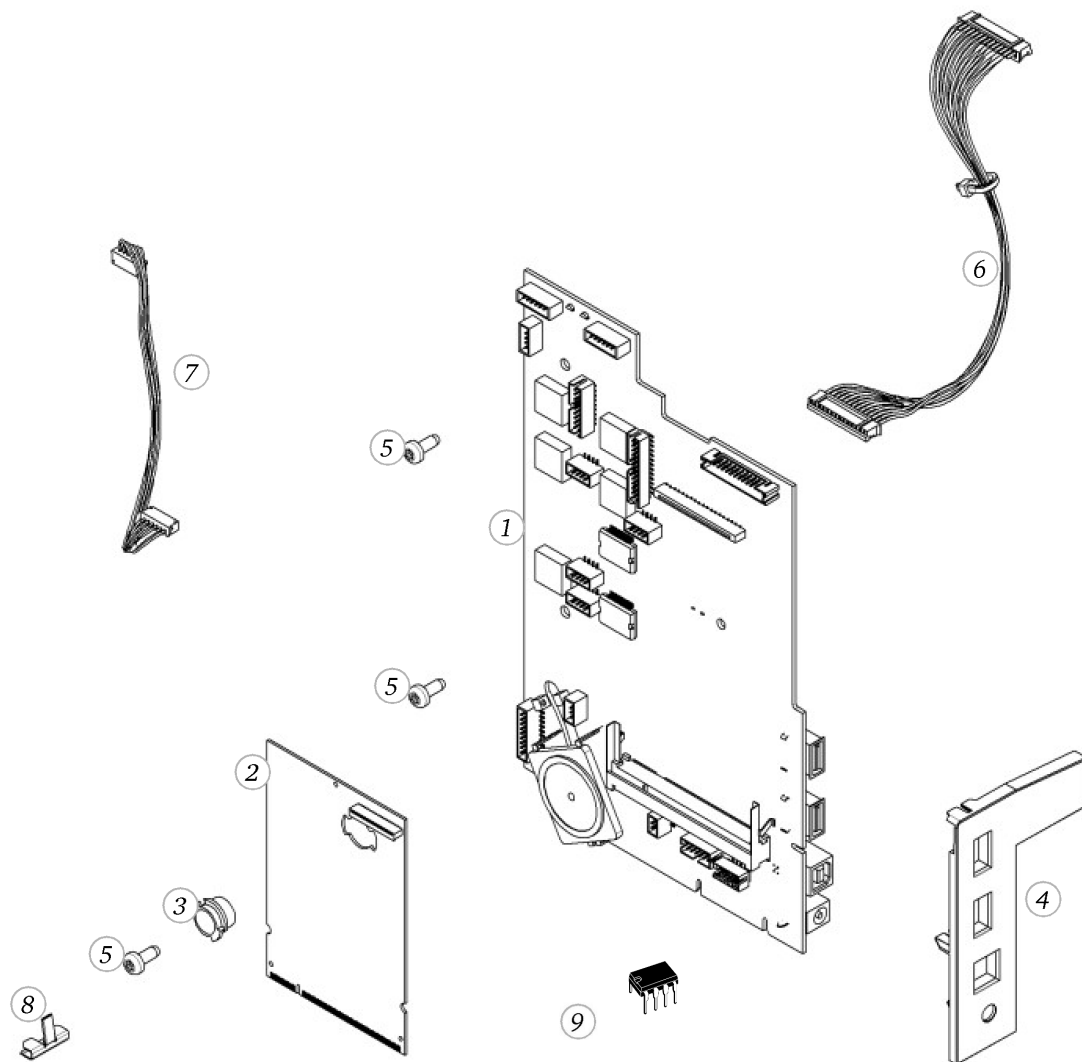
Sewing light



Pos	Item number	Description
4	0329157100	LED HOUSING LEFT CPL.
1	0329157200	LED HOUSING LEFT CPL.
2	0329167100	LED HOUSING RIGHT CPL.
2	0329167300	LED housing right cpl.
3	22951923++	Flat Washer d3.2/D 7xs0.5
4	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
5	0230385000	CABLE CPL WIRING HARNESS TO HEAD
6	0323417000	Clip Cpl
7	0322067000	Led Cover Freearm Cpl

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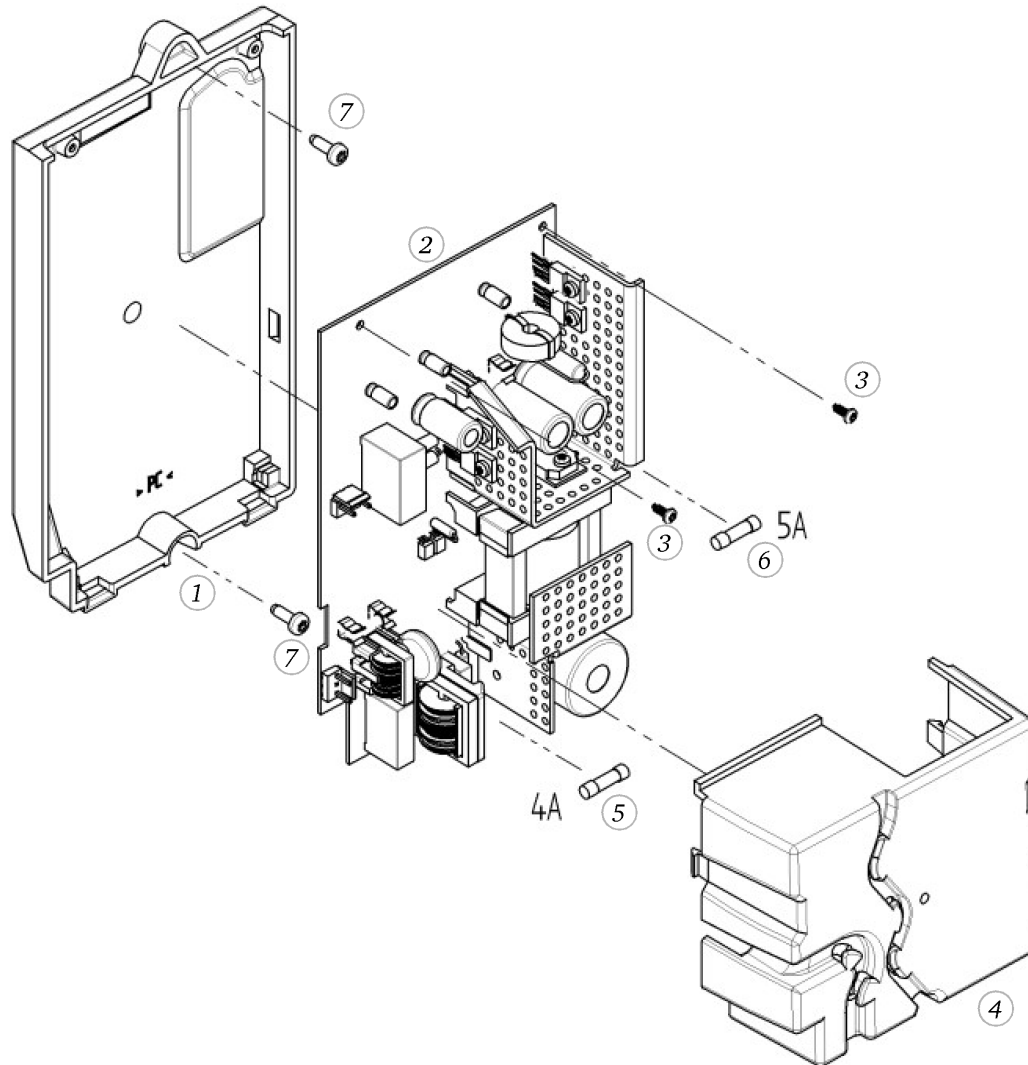
Printed circuit boards



Pos	Item number	Description
4	0347747000	PCBA BASE
1	0347747200	PCBA Base
2	0337647600	PCBA-Cpu-Module-Arm9
2	1073035000	PCBA CPU Module spare part
3	0327585000	Print Support
4	0318335001	COVER
5	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
6	0230447101	CABLE CPL 14-POL
7	0230447003	CABLE CPL 6-POL
8	0323417000	Clip Cpl
9	1059007000	Spare Set Eeprom 12c 32k 8dip

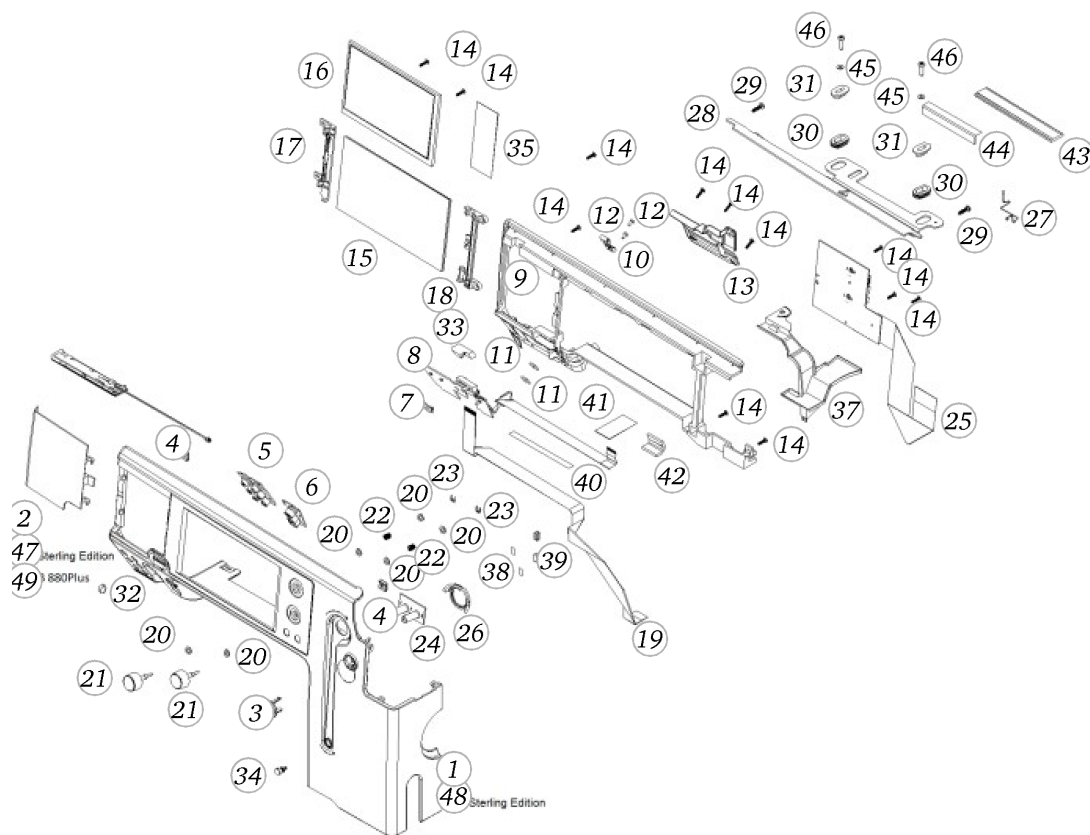
BERNINA 880 PLUS

Power supply



Pos	Item number	Description
1	0317685200	HOUSING PCBA
2	0317267402	PCBA power supply B880
2	0315347601	Print housing cpl. B880
3	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
4	0319565100	Print Cover
5	0329045000	FUSE
6	0329045001	FUSE 5A
7	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607

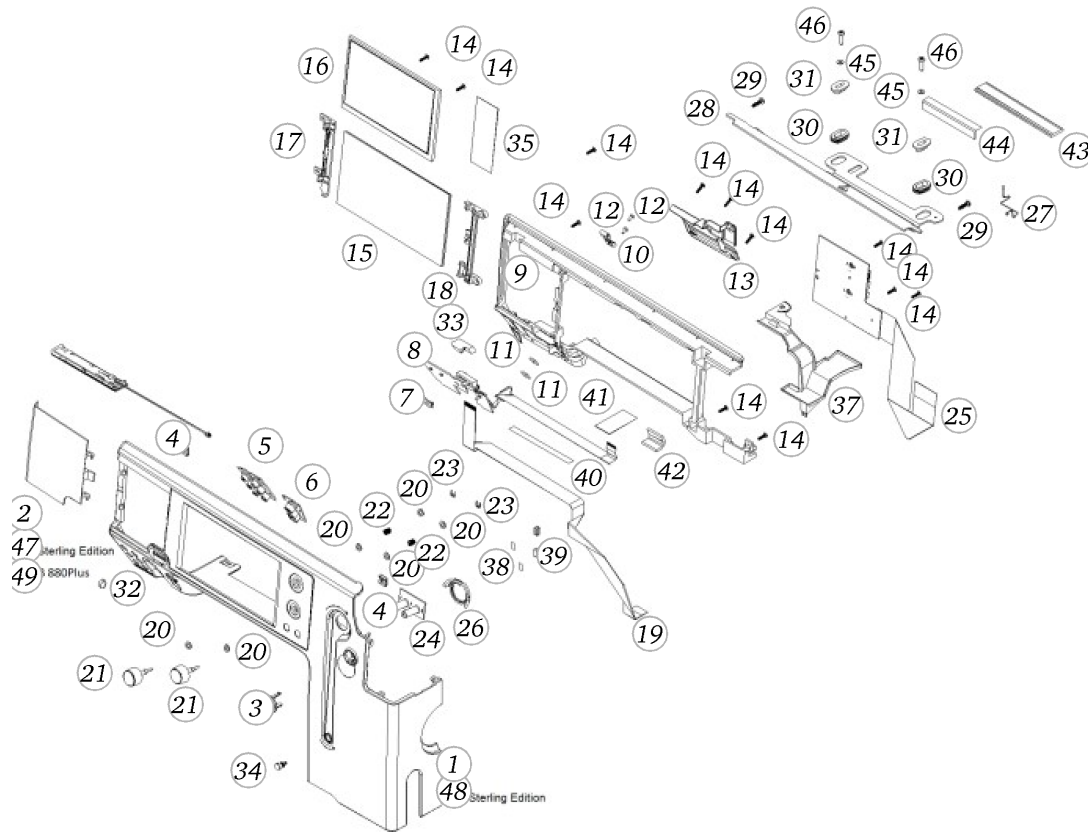
BERNINA 880 PLUS



Front cover

Pos	Item number	Description
1	0318317105	FRONT COVER 830 VARI
2	0318327107	SERVICE DOOR CPL. B880
3	0322657100	Threadcutter Cpl.
4	0321845011	CLIP
5	0318375101	RUBBER PAD FUNCTION
6	0318405000	RUBBER PAD RET
7	0319775000	SPRING
8	0318447200	PCBA RET
8	0318447300	PCBA RET
9	0318345100	FRAME
10	0320545000	INDEX SPRING
11	22682713++	NUT
12	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art-No. 1145929
13	0326785101	THREAD PROTECTOR
14	0329905024	Delta Pt Round Washer Head Screw With Torx 3x12
15	0324015201	TOUCH SCREEN B880
16	0347097001	Spare Parts Kit LCD 7"
17	0325657000	LCD SUPPORT CPL
18	0325665100	LCD SUPPORT
19	0362657001	SPARE-SET CABLE FFC B880
20	0078955021	Synthetic Washer 5,8 x 10 x 1
21	0327657000	BUTTON CPL
22	25501003++	Spring Mounted
23	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
24	0323875000	RUBBER PAD NEEDLE POSITION
25	0318437401	PCBA COVER
25	0318437501	PCBA Cover without high voltage
26	0318115100	COVER
27	0327765100	THREAD GUIDE
28	0318355000	CROSS-BEAM
29	0329905043	Delta Pt Round Washer Head Screw With Torx 4x16
30	0319745000	SILENCER

BERNINA 880 PLUS

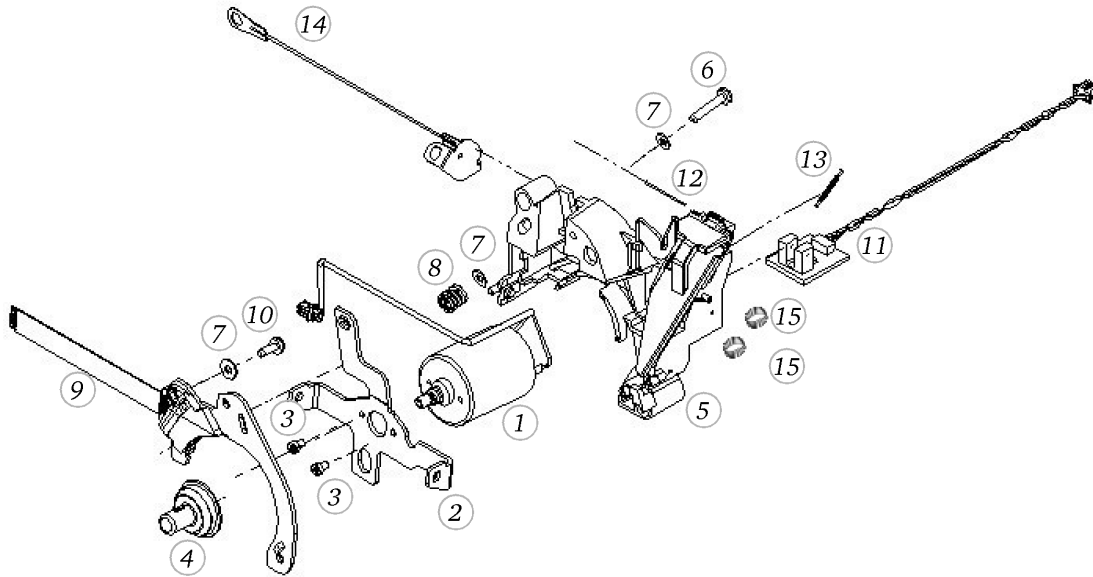


Front cover

Pos	Item number	Description
31	0319755000	ADJUSTING CORE
32	0311165101	Knob chrom plated
33	0322095000	PAD
34	0048497200	BOBBIN WINDER THREAD TENSION CPL.
35	0343655001	COPPER FOIL 38x95
37	0328325000	COVER
38	0348765000	ADHESIVE TAPE
39	0348655000	MAGNET
40	0320895100	ADHESIVE TAPE
41	0343655005	Copper Foil
42	0338255008	EMC-SHIELDING GASKET CONDUCTIVE
43	0338255007	EMC-SHIELDING GASKET CONDUCTIVE
44	0343655004	COPPER FOIL 25x95
45	22954113++	Flat Washers 4.2/9x1 black
46	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
47	0318325008	SERVICE DOOR 880 STERLING
48	0318317212	FRONT COVER CPL. 7"
49	0318325009	service door B880PLUS

BERNINA 880 PLUS

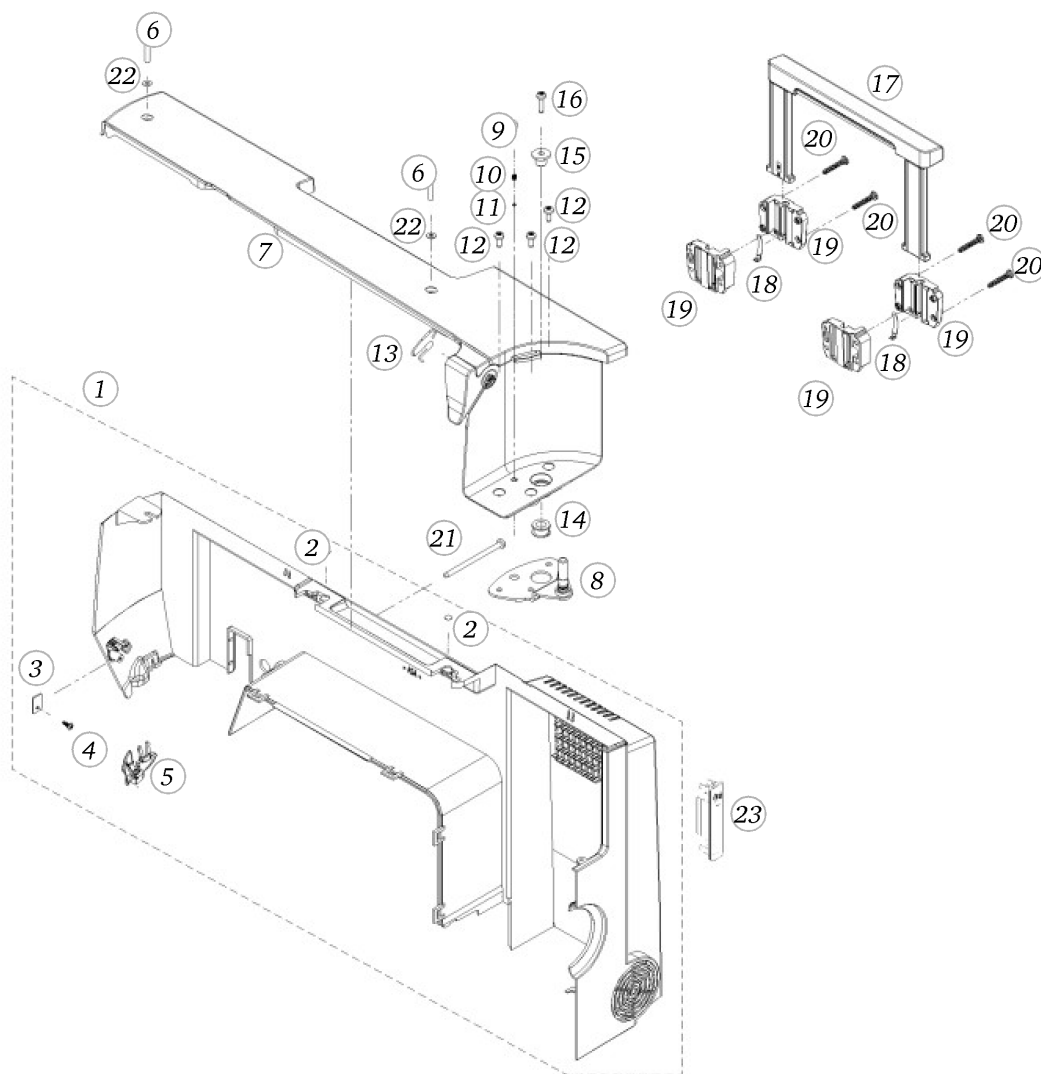
Bobbinwinder with motor



Pos	Item number	Description
1	0022577006	WINDER-MOTOR CPL
2	0318455000	BASEPLATE
3	0077525020	SCREW TORX M2.5X4
4	0322437000	SPOOL CARRIER CPL
5	0318277000	PRE TENSION SUPPORT CPL
6	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
7	22951923++	Flat Washer d3.2/D 7xs0.5
8	0325395000	SPRING
9	0321567200	PCBA BOBBIN WINDER
10	0077525031	Head Cap Screw Torx M3x6 ISO 14580 - BN4850 Art- No. 1145929
11	0321697100	PCBA THREADING-START-SENSOR
12	0082255010	CYL. BOLT Ø1-h9x20
13	0319535000	SPRING
14	0329147000	DEVIATION PLATE CPL
15	0079615100	Spring

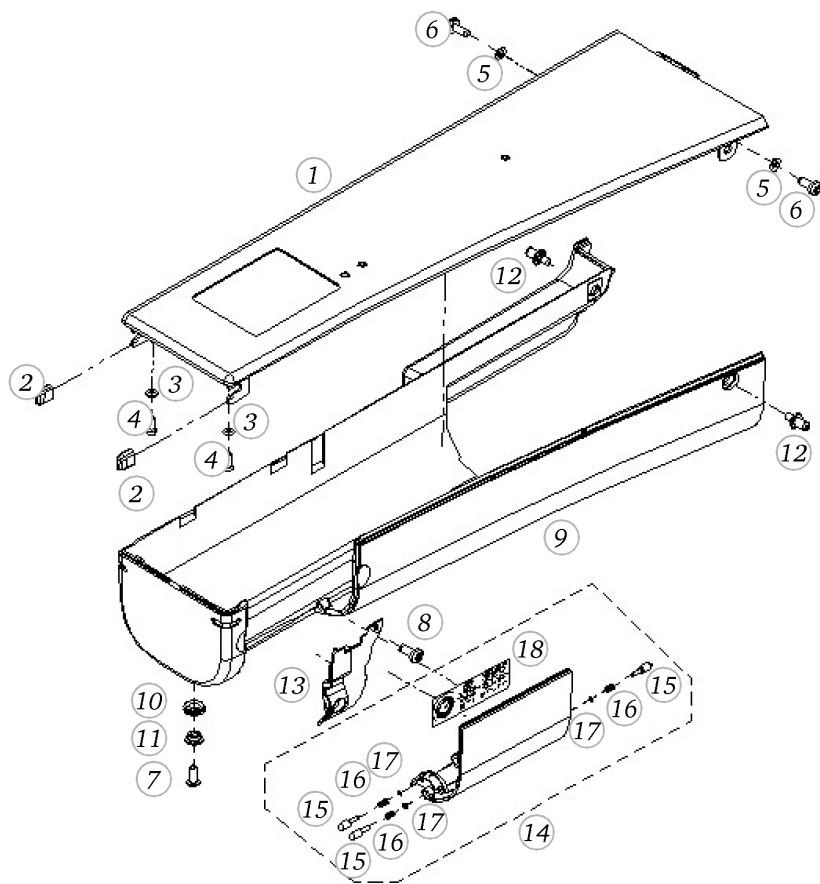
BERNINA 880 PLUS

Rear cover



Pos	Item number	Description
1	0317657200	REAR COVER CPL
2	0300725000	Bumpers
3	0010475101	PRESSURE PLATE
4	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
5	0317697300	Thread Cutter Cpl
6	0032465046	Socket Button Head Screws M4x20 ISO 7380-1 - BN6404 Art-No. 1983644
7	0317675200	UPPER ARM COVER
8	9319087100	BOBBIN HOLDER SUPPORT-CPL
8	0319087200	BOBBIN HOLDER SUPPORT CPL
9	301016030+	PLUNGER
10	0325285000	SPRING
11	23500253++	LOCK RING BENZING 1.2
12	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
13	0321455000	THREAD GUIDE
14	0321605000	ISOLATION SLEEVE
15	0321595000	DISTANCE HULL
16	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
17	0315135000	Handle
18	0315125000	Leaf Spring
19	0315115200	Guidance
20	0023345047	Screw Pan Head Pt 4 x 25 WN1452 - BN20138 Art-No. 3216042
21	0302195001	TORX SCREW DT
22	22954983++	Shim Rings 4x0.5 DIN988 - BN1976 Art-No. 3059655
23	0329225000	COVER

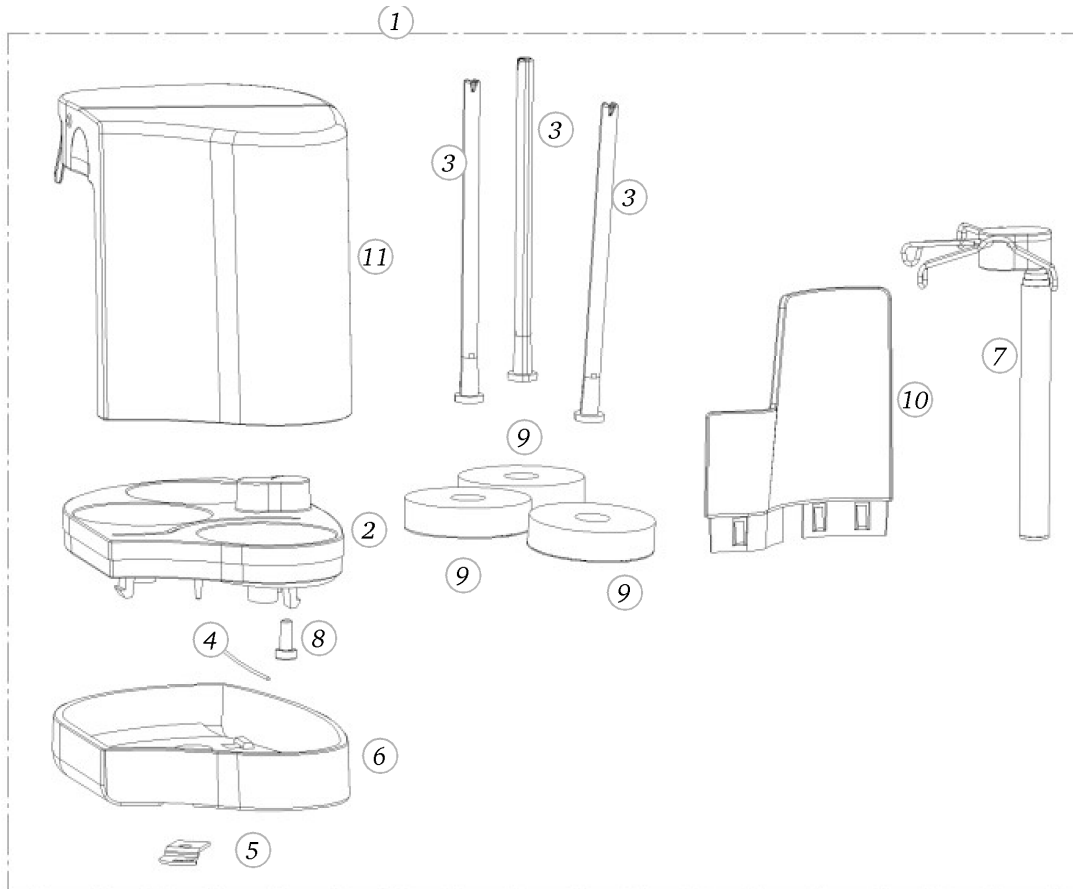
Free arm cover



Pos	Item number	Description
1	0317907100	FREE ARM COVER CPL
2	0319455000	Rubber-Stop
2	0319455200	Rubber Stop
3	22950613++	Washer d3.1xD8xs1
4	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
5	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
6	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
7	0032465043	Socket Button Head Screws M4x10 ISO 7380-1 - BN6404 Art-No. 1983563
8	0032465041	Socket Button Head Screws M4x 6 ISO 7380-1 - BN6404 Art-No. 1983547
9	0317915100	FREE ARM COVER
10	0319475000	GROMMET
11	0321905000	SPACER
12	0320825000	Shoulder Screw
12	0320825100	Shoulder Screw
13	0327625000	HOOK SENSOR COVER
14	0323587000	BOBBIN DOOR ASS
15	301016030+	PLUNGER
16	0332325000	SPRING
17	23500253++	LOCK RING BENZING 1.2
18	0004755001	CAUTION STICKER

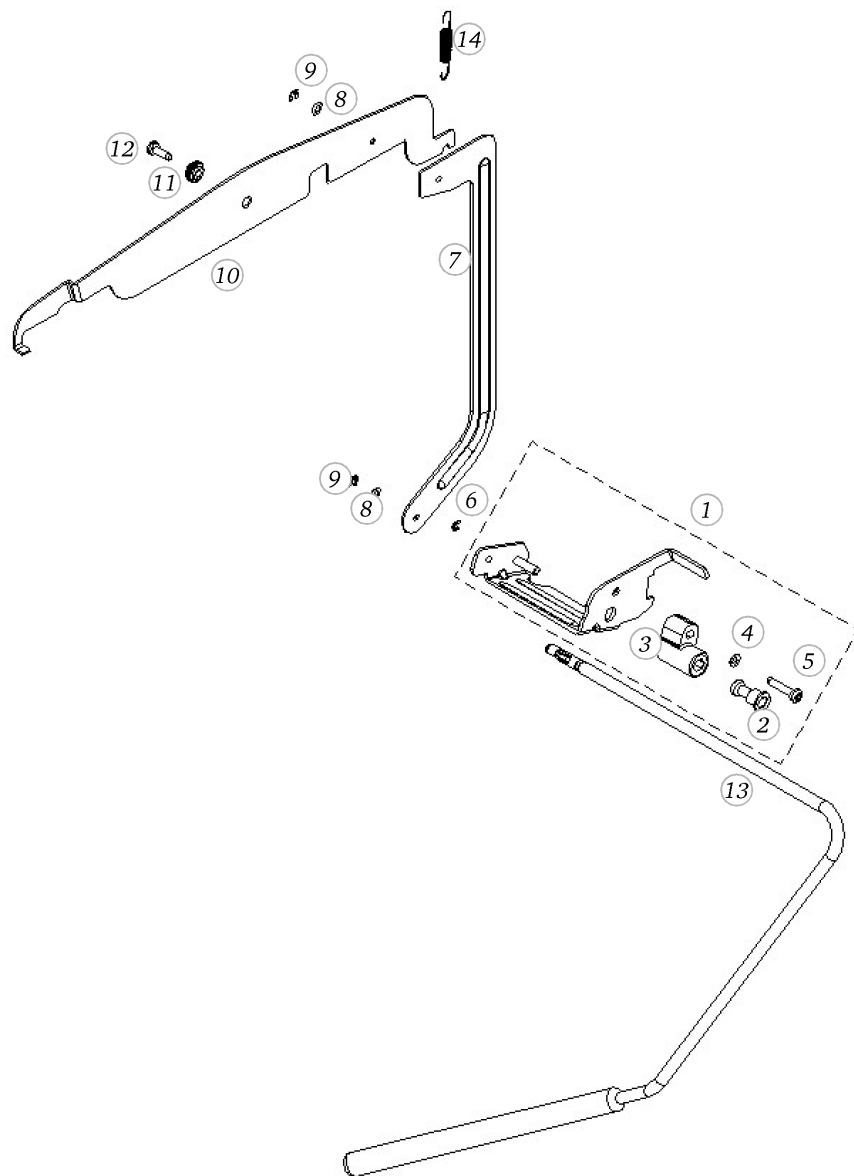
BERNINA 880 PLUS

Thread stand



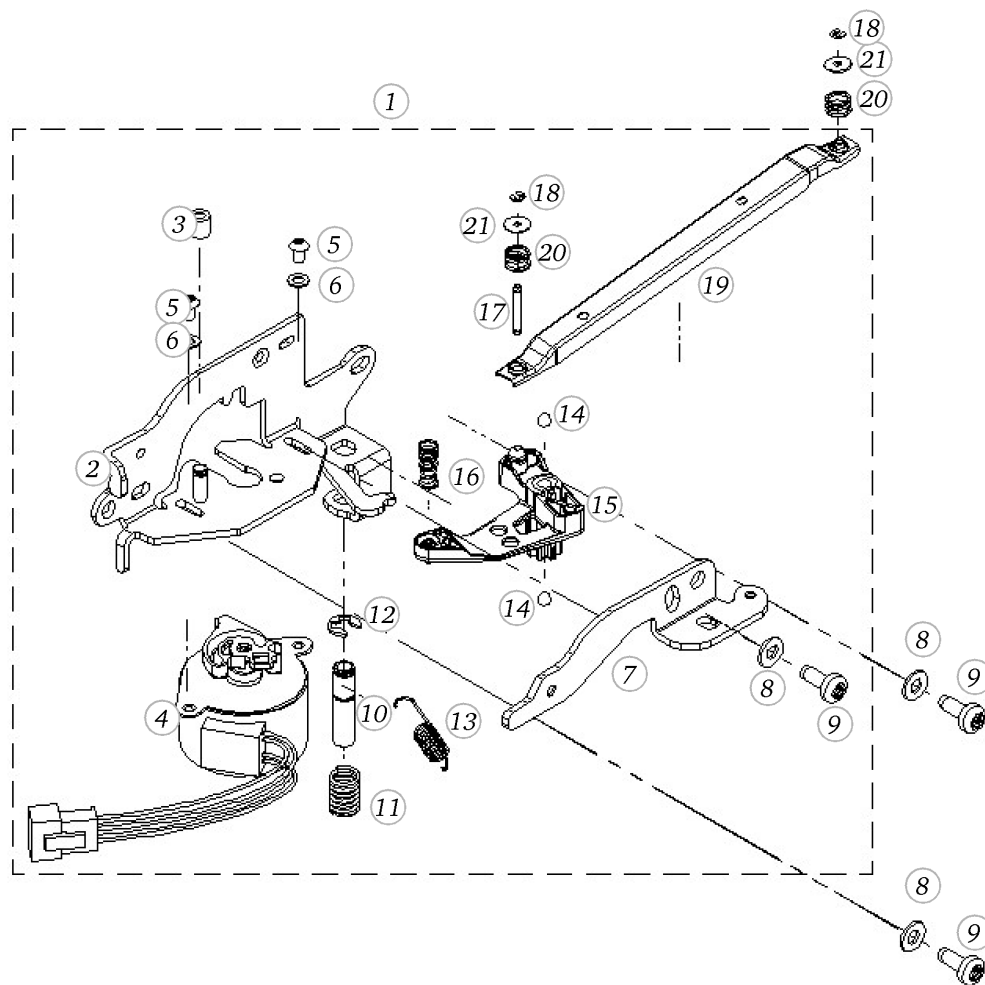
Pos	Item number	Description
1	0328927200	Bobbin support cpl packed
2	0318485000	BOBBIN SUPPORT
3	0319245000	Spool Supporter Pin
4	0319055000	SPRING WIRE
5	0319075000	EYE HOOK
6	0320995000	COVER
7	0319107000	TREAD GUIDE CPL
8	0077525043	Head Cap Screw Torx M4x10 ISO 14580 - BN4850 Art-No. 1145991
9	0303145002	SOFTPLATE
10	0323557000	SEPARATING PLATE CPL
11	0318475000	BOBBIN SUPPORT COVER

Knee lifter (FHS) Free Hand system



Pos	Item number	Description
1	0316347000	FHS BEARING SHEET PRE-ASSEMBLED
2	0301375000	FHS AXIS
3	0301335000	DRIVER
4	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
5	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
6	0316785002	Crescent Ring 5 BN 831
7	0316327100	CONNECTING STRAP CPL
8	23226753++	WASHER
9	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
10	0316335000	LEVER
11	0077675100	Eccentric
12	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
13	0016357704	KNEE LIFTER LEVER CPL. SPECIAL 80
14	0078905000	SPRING

Sideway motion

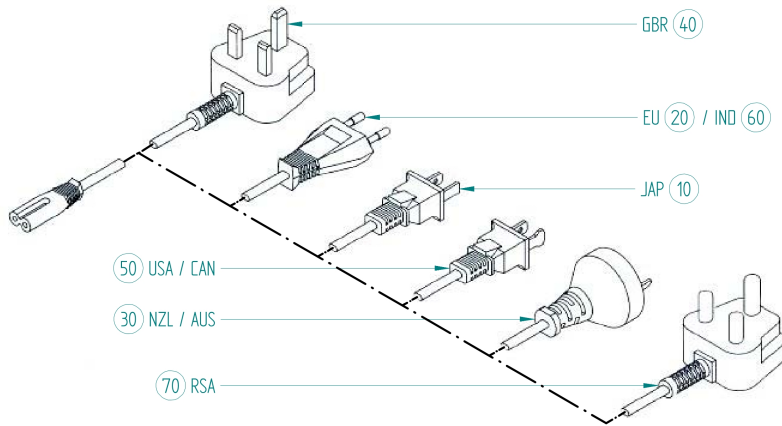


Pos	Item number	Description
1	0320617000	SIDEWAY MOTION CPL
2	0320047000	CONSOLE CPL.
3	0078815000	Absorber
4	0326367000	Stepping Motor Cpl
5	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
6	22951413++	Washer d3.2 x D6 x s0.5
7	0326015000	0326015_00
8	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
9	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
10	0326095000	Axis Of Rotation
11	0326405000	Spring
12	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
13	0326415000	Spring
14	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
15	0320667000	Lever Cpl
16	25531403++	Pressure Spring
17	24175113++	Zyl Sti 2einst 2x15.55
18	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art-No.1284614
19	0320685000	PUSH ROD
20	25570403++	Pressure Spring
21	22950213++	Washer d2.2xD7.5xs0.5

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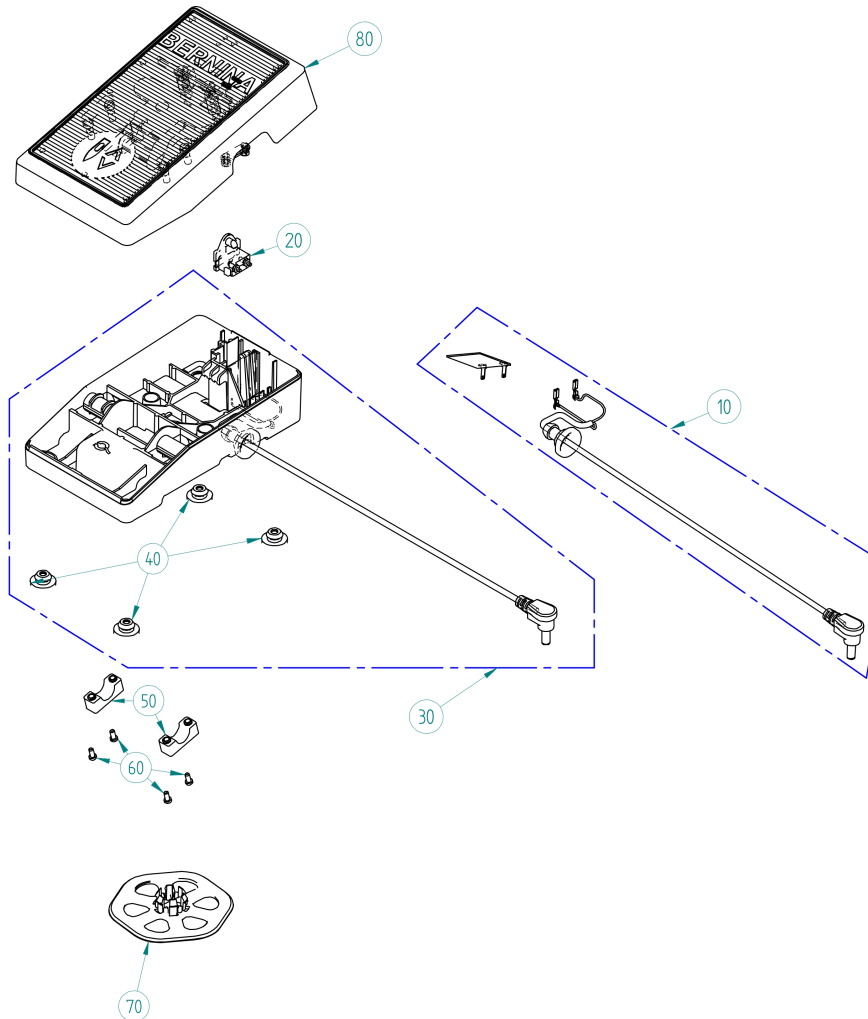
Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa



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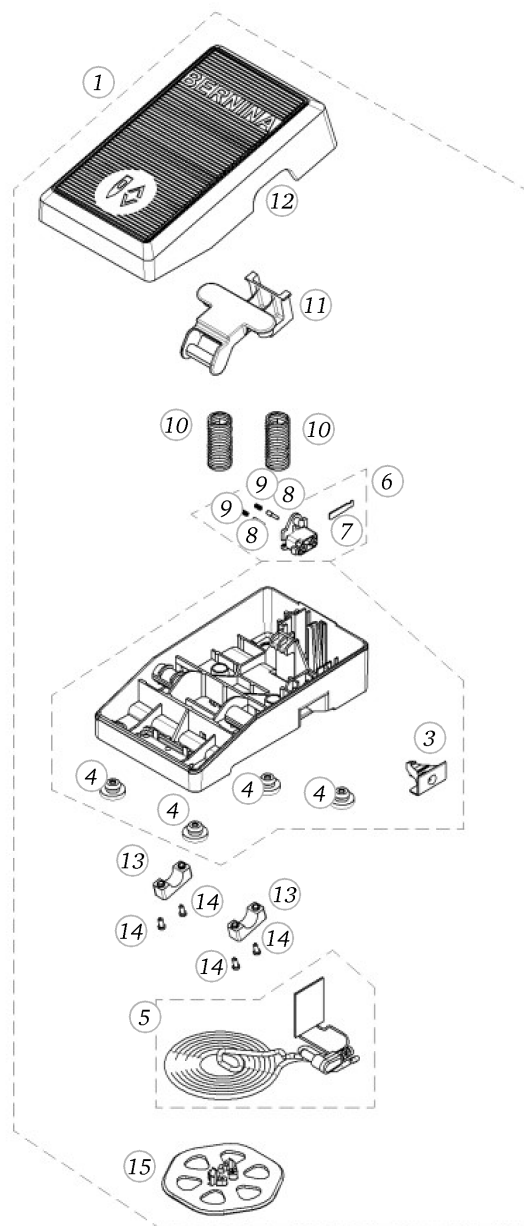
Foot Controller



Pos	Item number	Description
10	0082957001	Foot Control Cable Set
20	0026437000	Slidegate Valve Of Cpl.
30	1046647000	Housing Cpl.
40	0026985001	Foot
50	0026515002	Bride
60	2030235023	Zyl.schraube
70	1047835000	Wire Plate
80	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS

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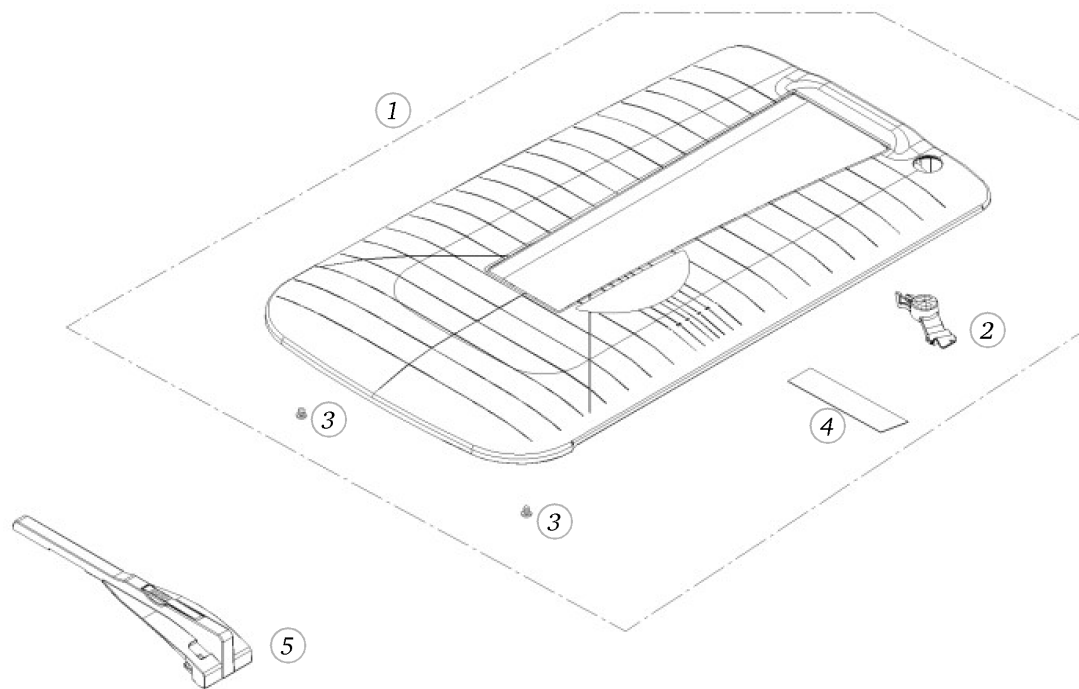
Foot Control



Pos	Item number	Description
4	0079887501	FOOT CONTROLLER CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC) Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate

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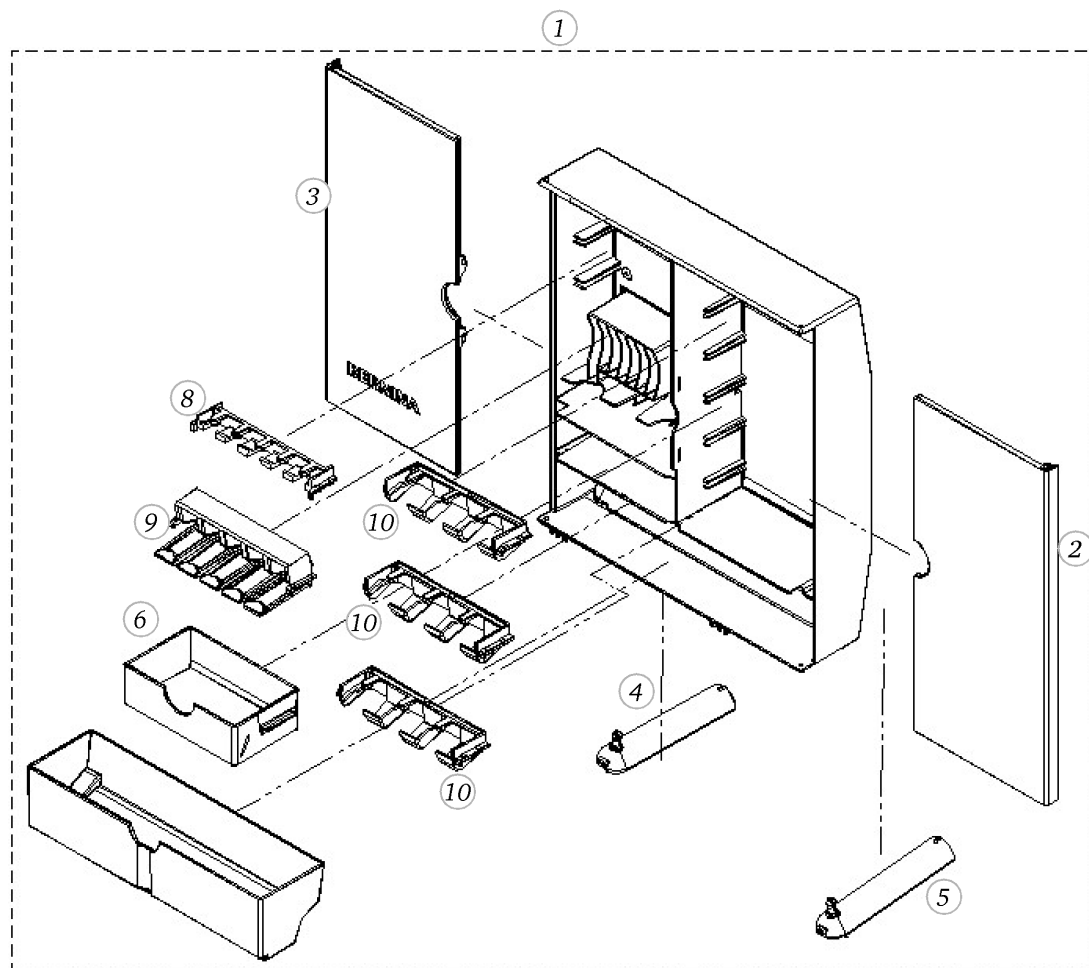
Sewing platform



Pos	Item number	Description
1	0318467200	SEWING TABLE CPL.
2	0313345100	Pushbutton
3	0313375000	Rubber Buffer
4	0333125000	ADHESIVE TAPE
5	0325277100	Seam Guide Cpl

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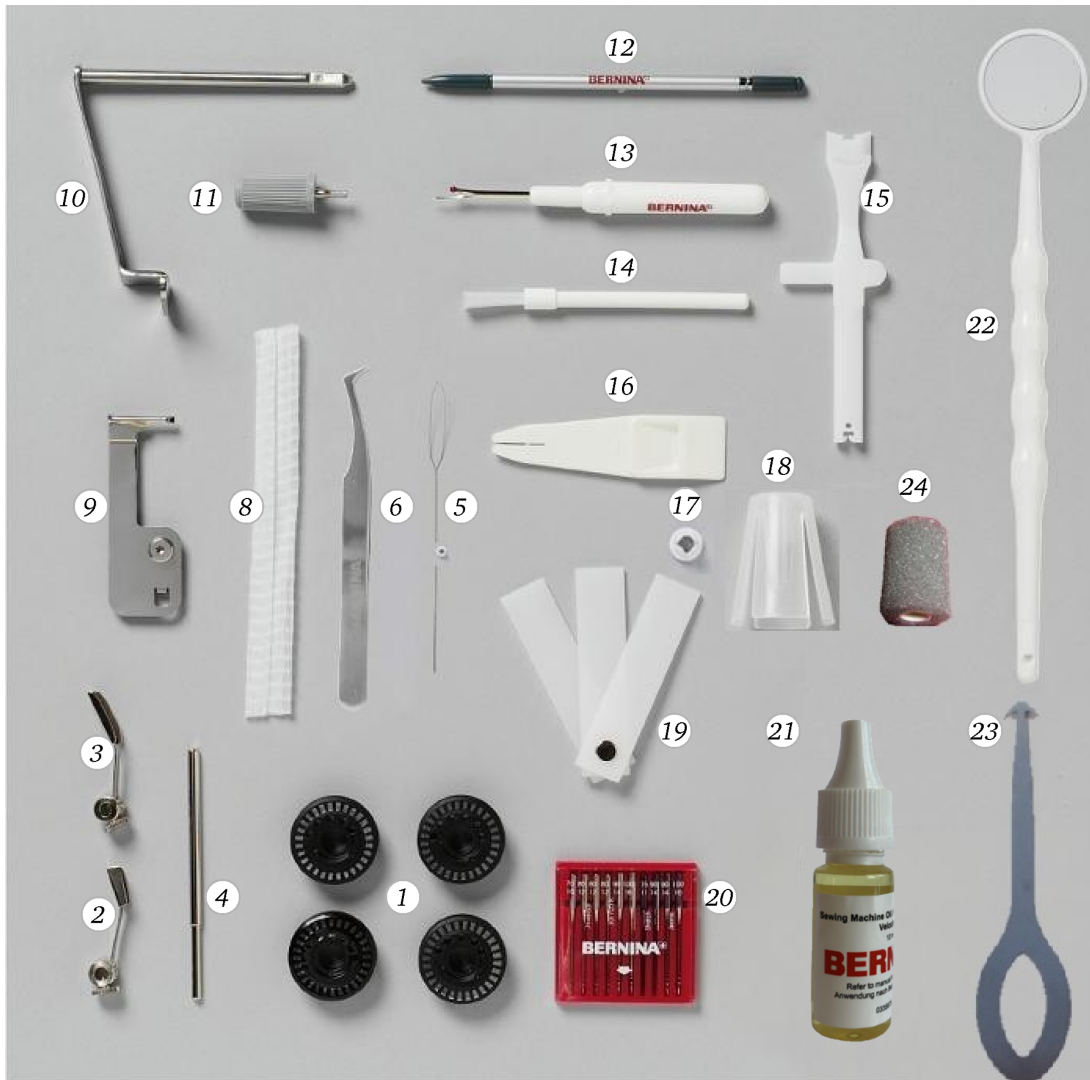
Accessories box



Pos	Item number	Description
1	0303967211	ACCESSORIES BOX CPL. B8XX
2	0303975102	Door Right without bulges, smoke translucent
2	0303975202	door right without bulges, smoke translucent
3	0303985003	Door Left without bulges, smoke transparent
4	0303997101	Swing Foot Cpl. left white
5	0303997103	Swing Foot Cpl. right white
6	0304005001	Drawer Small white
8	0304025000	Rack For Foot
9	0326945000	RACK FOR BOBBIN
10	0326955000	Rack For Foot

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Accessories

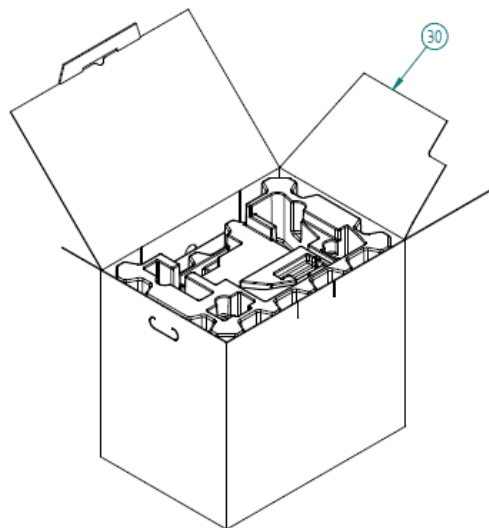
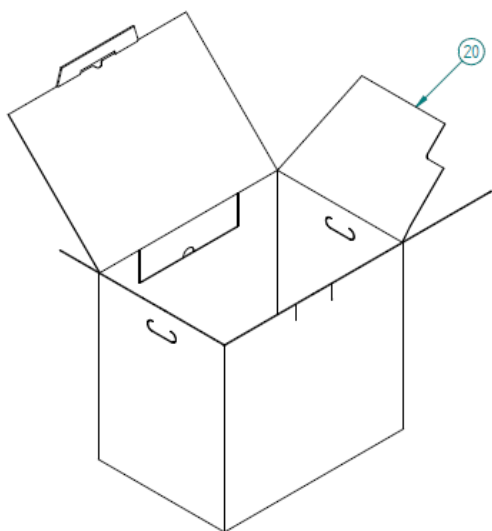
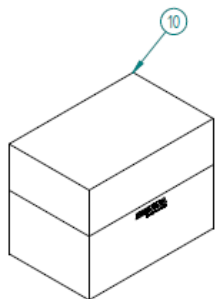


Pos	Item number	Description
1	0322955400	bobbin
2	0328307000	GUIDE CPL
3	0328317000	EDGE GUIDE CPL
4	0324105002	AXLE WITHOUT PITCH
5	0329267000	NEEDLE THREADER PACKED
6	0315645200	Tweezers
8	0089175100	Net
9	0332707000	PINTUCK ATTACHMENT
10	0320527000	MAGNIFIER SUPPORT CPL
11	0304755100	Screwdriver Torx T10
12	0328685200	Touchpen
13	0069935201	Seam Ripper
44	330022031+	DUST-BRUSH
14	33002203++	Brush
15	0326105100	MULTIFUNCTIONAL TOOL
15	0326105200	MULTIFUNCTIONAL TOOL
46	0016575301	THREADER
16	5020700369	NEEDLE THREADER/HOLDER
17	0079265200	Disc D 12
18	0089865000	Vibration Hindrance
49	0032605000	Compensating-Plates
19	0032605100	Compensating Plates
20	0025077120	Needle set 130/705 H COMBI 70-100 (10)
24	0335675201	Sewing Machine Oil Mobil-Velocite 6 (10ml)
21	0335675301	Sewing Machine Oil Mobil-Velocite 6 (10ml)
22	0332285100	CONTROL MIRROR
23	0336395000	NG-HOOK UTILITY
24	0339167000	CENTERING CPL

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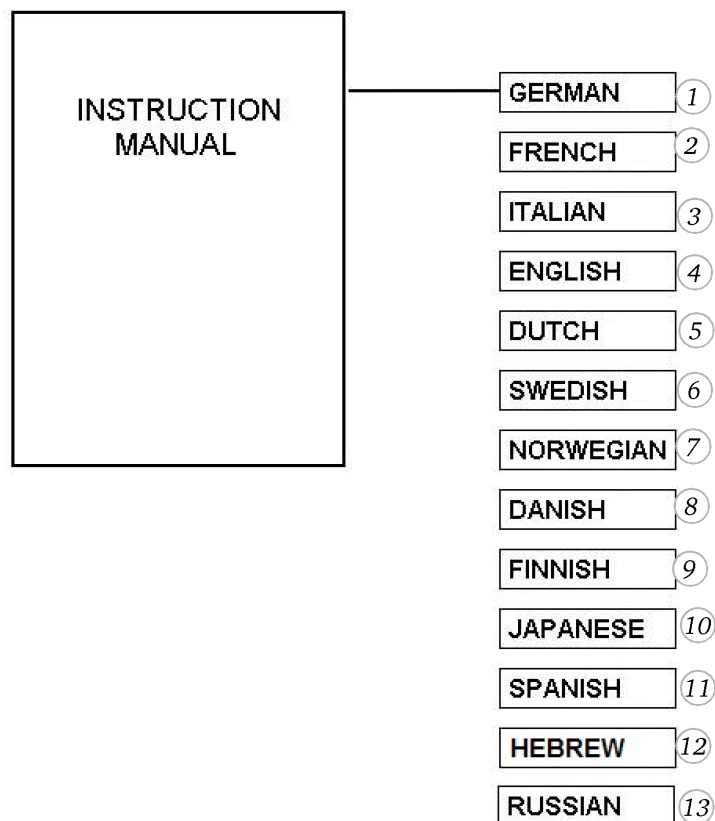
Packaging

Pos	Item number	Description
10	0326125200	DUST COVER SILVER
20	0349185101	Cardboard Box
30	1056037003	Package set



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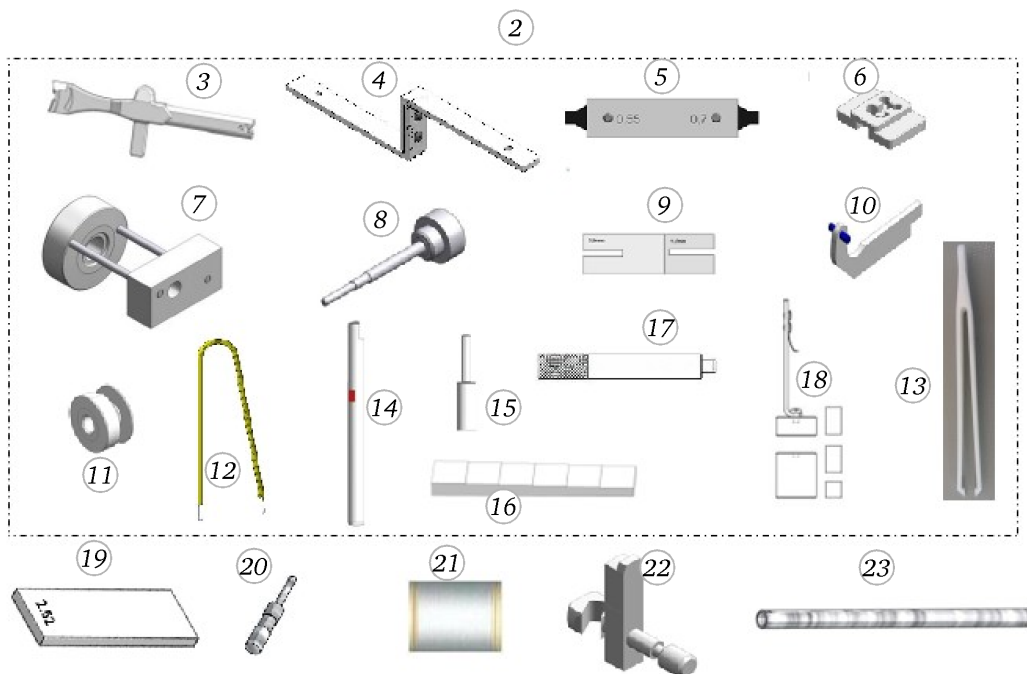
Instruction manual



Pos	Item number	Description
1	0347915001	MANUAL B880 DE
2	0347915002	MANUAL B880 FR
3	0347915003	MANUAL B880 IT
4	0347915004	MANUAL B880 EN
5	0347915005	MANUAL B880 NL
6	0347915006	MANUAL B880 SV
7	0347915007	MANUAL B880 NO
8	0347915008	MANUAL B880 DA
9	0347915009	MANUAL B880 FI
10	0347915010	MANUAL B880 JA
11	0347915011	MANUAL B880 ES
12	0347915012	MANUAL B880 HE
13	0347915218	User Manual B880PLUS RU

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Gauges



Pos	Item number	Description
2	0332177100	TOOL-SET 830
3	0326105100	MULTIFUNCTIONAL TOOL
3	0326105200	MULTIFUNCTIONAL TOOL
4	0327637000	HOLDER CPL.
5	0332477000	ADJUST GAUGE
6	0327985000	SYNCHROPLATE
7	7330997000	ADJUSTMENT GAUGE LOWER THREAD DETECTION
8	0323767000	CENTERING TOOL CPL.
9	398026131+	ADJUSTING TOOLS
10	7330197000	ADJUSTMENT SPANNER
11	0328855000	BOBBIN ADJUSTMENT TOOL
12	0329485000	Extractor Eeprom
13	0315645001	TWEEZERS ESD
14	0304305100	ADJUSTING PIN
15	0308835001	GAUGE L = 20.3 mm
16	7304755100	DISTANCE GAUGE
17	0329115000	ADJUSTING TOOL
18	0087097200	SETTING WEIGHT-SET
19	7338725000	ADJUSTMENT GAUGE
20	7341015000	GAUGE THREADER-HEAD
21	65201020++	TENSION SETTING THREAD DMC 50 NO.206A 1PCS.
22	7345717000	LOOP LIFT GAUGE BERNINA 8-SERIES
23	7340395000	ASSEMBLING AID